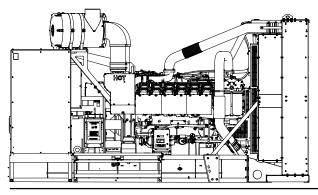
KOHLER. Power Systems

Industrial Diesel Generator Set - KD1000 Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

Ratings Range

60 Hz

Standby: kW 975-1000

kVA 1219-1250

Prime: kW 870-900

kVA 1088-1125

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

General Specifications

Manufacturer	Kohler
Engine: model	KD27V12
Alternator Choices	KH04070TO4D
	KH04830TO4D KH05520TO4D
	KH05520104D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye or 600 V
Controller	APM802
Fuel Tank Capacity, L (gal.)	3475-19381 (918-5120)
Fuel Consumption, L/hr (gal./hr)	
100% at Standby	269 (70.9)
Fuel Consumption, L/hr (gal./hr)	
100% at Prime Power	247 (65.3)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at	
Rated Load	96
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

Generator Set Ratings

				150°C Standby		130°C Standby		125°C Prime l		105°C Prime I	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	139/240	3	60	1000/1250	3008	975/1219	2933	900/1125	2707	-	-
	220/380	3	60	1000/1250	1900	1000/1250	1899	900/1125	1710	900/1125	1710
KI 104070TO4D	240/416	3	60	1000/1250	1735	1000/1250	1735	900/1125	1562	870/1088	1510
KH04070TO4D	254/440	3	60	1000/1250	1641	1000/1250	1641	900/1125	1477	900/1125	1477
	277/480	3	60	1000/1250	1504	1000/1250	1504	900/1125	1354	900/1125	1354
	347/600	3	60	1000/1250	1203	1000/1250	1203	900/1125	1083	900/1125	1083
	220/380	3	60	1000/1250	1900	1000/1250	1900	900/1125	1710	900/1125	1710
	240/416	3	60	1000/1250	1735	1000/1250	1735	900/1125	1562	900/1125	1562
KH04830TO4D	254/440	3	60	1000/1250	1641	1000/1250	1641	900/1125	1477	900/1125	1477
	277/480	3	60	1000/1250	1504	1000/1250	1504	900/1125	1354	900/1125	1354
	347/600	3	60	1000/1250	1203	1000/1250	1203	900/1125	1083	900/1125	1083
	220/380	3	60	1000/1250	1900	1000/1250	1900	900/1125	1710	900/1125	1710
	240/416	3	60	1000/1250	1735	1000/1250	1735	900/1125	1562	900/1125	1562
KH05520TO4D	254/440	3	60	1000/1250	1641	1000/1250	1641	900/1125	1477	900/1125	1477
	277/480	3	60	1000/1250	1504	1000/1250	1504	900/1125	1354	900/1125	1354
	347/600	3	60	1000/1250	1203	1000/1250	1203	900/1125	1083	900/1125	1083

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TiB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

G5-580 (KD1000) 12/16a Page 1



Industrial Diesel Generator Set - KD1000 POWER Systems Tier 2 EPA-Certified for Stationary Emergency Applications

Engine Specifications	60 Hz
Manufacturer	Kohler
Engine: model	KD27V12
Engine: type	4-Cycle, Turbocharged, Charge Air Cooled
Cylinder arrangement	12-V
Displacement, L (cu. in.)	27 (1648)
Bore and stroke, mm (in.)	135 x 157 (5.31 x 6.18)
Compression ratio	15.0:1
Piston speed, m/min. (ft./min.)	565 (1854)
Main bearings: quantity, type	7, Precision Half Shells
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	1114 (1494)
Cylinder head material	Cast Iron
Crankshaft material	Steel
Valve (exhaust) material	Steel
Governor: type, make/model	KODEC Electronic Control
Frequency regulation, no-load to-full load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Fixed
Air cleaner type, all models	Dry
Lubricating System	60 Hz
Туре	Full Pressure
Oil pan capacity dipstick mark max., L (qt.)	79 (83.5)
Oil pan capacity, initial filling, L (qt.)	101 (106.7)
Oil filter: quantity, type	2, Cartridge
Oil cooler	Water-Cooled
Fuel System	60 Hz
Fuel supply line, min. ID, mm (in.)	14 (0.55)
Fuel return line, min. ID, mm (in.)	14 (0.55)
Max. fuel flow, Lph (gph)	380 (100)
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.8/8.8)
Max. return line restriction, kPa (in. Hg)	20 (5.9)
Fuel filter: quantity, type	1, Primary Engine Filter 1, Fuel/Water Separator
Recommended fuel	#2 Diesel ULSD

Fuel Consumption	60 Hz
Diesel, Lph (gph) at % load	Standby Rating
100%	269 (70.9)
75%	209 (55.3)
50%	146 (38.6)
25%	84 (22.2)
Diesel, Lph (gph) at % load	Prime Rating
100%	247 (65.3)
75%	191 (50.4)
50%	135 (35.6)
25%	79 (20.8)
Radiator System	60 Hz
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	55 (14.4)
Radiator system capacity, including engine, L (gal.)	113.5 (30)
Engine jacket water flow, Lpm (gpm)	1015 (268)
Charge cooler air flow, Lps (cfm)	587 (1245)
Charge cooler air inlet temperature at 25°C (77°F) ambient, °C (°F)	219 (426)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	404 (22996)
Heat rejected to charge air cooler at rated kW, dry exhaust, kW (Btu/min.)	260 (14799)
Turbocharger boost (abs) bar (psi)	3.4 (49)
Water pump type	Vane Wheel
Fan diameter, including blades, mm (in.)	1350 (53.1)
Fan, kWm (HP)	48 (64.3)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H ₂ O)	0.125 (0.5)
* Enclosure with enclosed silencer reduces capability by 5°C (9°F).	ambient temperature

Remote Radiator System†	60 Hz
Exhaust manifold type	Dry
Connection sizes:	
Water inlet/outlet, mm (in.)	85 (3.35)
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	127 (5)
Static head allowable above engine, kPa (ft. H ₂ O)	70 (23.5)

 $[\]ensuremath{^{\dagger}}$ Contact your local distributor for cooling system options and specifications based on your specific requirements.



Industrial Diesel Generator Set - KD1000 Tier 2 EPA-Certified for Stationary Emergency Applications

Exhaust System	60 Hz
Exhaust flow at rated kW, m ³ /min. (cfm)	201.6 (7119)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	530 (986)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Air Requirements	60 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	1212 (42801)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F)	050 0 (00000)
rise, m³/min. (scfm)‡	653.9 (23092)
Combustion air, m ³ /min. (cfm)	72.7 (2566)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	136 (7741)
Alternator, kW (Btu/min.)	48 (2732)
‡ Air density = 1.20 kg/m ³ (0.075 lbm/ft ³)	

Alternator Specifications	60 Hz
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Alternator	Specifications	60 Hz
Туре		4-Pole, Rotating-Field
Exciter type	9	Brushless, Permanent- Magnet Pilot Exciter
Voltage reg	ulator	Solid-State, Volts/Hz
Insulation:		NEMA MG1, UL 1446
Materi	al	Class H, Synthetic, Nonhygroscopic
Tempe	erature rise	130°C, 150°C Standby
Bearing: qu	antity, type	1, Sealed
Coupling		Flexible Disc
Amortisseu	r windings	Full
Rotor balar	icing	125%
Voltage reg	ulation, no-load to full-load	±0.25%
One-step lo	ad acceptance	100% of Rating
Unbalance	d load capability	100% of Rated Standby Current
Peak motor	starting kVA:	(35% dip for voltages below)
480 V	KH04070TO4D	3774
480 V	KH04830TO4D	4193
480 V	KH05520TO4D	4612

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Industrial Diesel Generator Set - KD1000 Tier 2 EPA-Certified for Stationary Emergency Applications

Controller



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

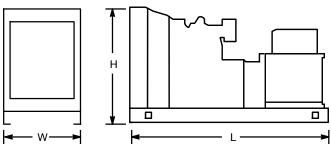
• Tier 2 EPA-Certified for Stationary Emergency Applications

	Tel 2 El 71 Gertinea for Stationary Emergency Applications					
	Available Approvals and Listings					
	California OSHPD Approval					
]	CSA Certified					
]	IBC Seismic Certification					
]	UL 2200 Listing					
]	cUL Listing (fuel tanks only)					
]	Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)					
V	/arranty Information					
5	A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.					
	A standard two-year or 8700-hour limited warranty for prime power applications.					
	Available Warranties for Standby Applications					
]	5-Year Basic Limited					
j	5-Year Comprehensive Limited					
1	10-Year Major Components Limited					

KOHLER_®

Power Systems Industrial Diesel Generator Set - KD1000 Tier 2 EPA-Certified for Stationary Emergency Applications

Standard Features	Electrical System
Battery, AGM (kit with qty. 2)	☐ Battery Charger
Customer Connection	☐ Battery Heater; 80 W, 120 V, 1Ph
Integral Vibration Isolation Integral Vibration Isolation	☐ Battery Rack and Cables
Local Emergency Stop Switch Cil Prain and Contact Prain Enterprise	☐ Bus Bar
Oil Drain and Coolant Drain Extension Operation and Installation Literature	Line Circuit Breaker (select right or left side mounting)
Operation and Installation Literature	Line Circuit Breaker with Shunt Trip (select right or left side mtg)
Available Options	Fuel System
Engine Type	☐ Flexible Fuel Lines
KDxxxx Tier 2 EPA-Certified Engine	Restriction Gauge (for fuel/water separator)
KDxxxx-F Fuel Optimized Engine	
	Literature General Maintenance
Approvals and Listings	☐ NFPA 110
California OSHPD Approval	Overhaul
CSA Certified	☐ Production
☐ IBC Seismic Certification ☐ UL 2200 Listing	_
☐ cUL Listing (fuel tanks only)	Miscellaneous
Florida Dept. of Environmental Protection (FDEP) Compliance	☐ Air Cleaner, Heavy Duty
(fuel tanks only)	☐ Air Cleaner Restriction Indicator
Fools and Hote	☐ Alternator Air Filter (will reduce generator set rating by 7%)
Enclosed Unit	Automatic Oil Replenishment System
Sound Level 1 Enclosure/Fuel Tank Package	Engine Fluids (oil and coolant) Added
☐ Sound Level 2 Enclosure/Fuel Tank Package	☐ Rated Power Factor Testing
Open Unit	Open Unit Electrical Package
Exhaust Silencer, Critical	☐ Basic Electrical Package (select 1 Ph or 3 Ph)
(kits: PA-354880 qty. 2 or PA-354898 qty. 1)	☐ Wire Alternator Heater (1 Ph)
Exhaust Silencer, Hospital (kits: PA-354905 qty. 2 or PA-354912 qty. 1)	☐ Wire Battery Charger (1 Ph)
Flexible Exhaust Connector, Stainless Steel	☐ Wire Block Heater (select 1 Ph or 3 Ph)
- -	☐ Wire Controller Heater (1 Ph)
Controller	Warranty (Standby Applications only)
Input/Output, Analog	☐ 5-Year Basic Limited
Input/Output, Digital	5-Year Comprehensive Limited
Input/Output, Harness	☐ 10-Year Major Components Limited
Input/Output, Thermocouple	Other
Remote Emergency Stop Remote Serial Annunciator Panel	
Cooling System	
Block Heater; 6000 W, 208 V, (select 1 Ph or 3 Ph) *	
Block Heater; 6000 W, 240 V, (select 1 Ph or 3 Ph) *	
☐ Block Heater; 6000 W, 480 V, (select 1 Ph or 3 Ph) ** Required for Ambient Temperatures Below 10°C (50°F)	Dimensions and Weights
☐ Radiator Guard and Duct Flange	Overall Size, max., L x W x H, mm (in.): 4181 x 1986 x 2100
	(165.0 x 78.2 x 82.7)
	Weight, radiator model, max. wet, kg (lb.): 8083 (17821)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

G5-580 (KD1000) 12/16a Page 5

KOHLER. Power Systems

Industrial Diesel Generator Set - KD1000 Tier 2 EPA-Certified for Stationary Emergency Applications

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

SDMO Industries
12 bis rue de la villeneuve, CS 92 848
29 228 Brest Cedex 2, France
Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07
www.sdmo.com

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

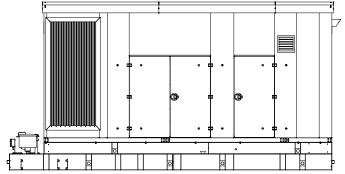
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers with rain caps.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler[®]
 Power Armor[™] automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

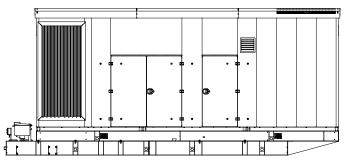
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
 - O Additional fittings for optional accessories (qty. 3)
 - O Electrical stub-up area open to bottom
 - Emergency inner and outer tank relief vents
 - O Fuel fill with lockable cap and 51 mm (2 in.) riser
 - O Fuel leak detection switch
 - O Fuel level mechanical gauge
 - O Fuel level sender
 - Normal vent
 - O Removable engine supply and return diptubes



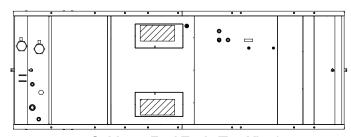
Sound Level 1 Enclosure

(Shown with available spill containment)



Sound Level 2 Enclosure

(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBUTED BY:		

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