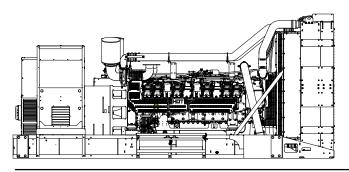
## KOHLER.Industrial Diesel Generator Set - KD1600POWER SystemsTier 2 EPA-Certified for Stationary Emergency Applications



#### **Standard Features**

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
  - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
  - The low coolant level shutdown prevents overheating (standard on radiator models only).

#### **Generator Set Ratings**

KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

## Ratings Range

		00 HZ
Standby:	kW	1410-1600
-	kVA	1762-2000
Prime:	kW	1260-1440
	kVA	1575-1800

### **General Specifications**

Manufacturer	Kohler
Engine: model	KD45V20
Alternator Choices	KH04590TO4D KH04920TO4D KH05641TO4D KH05740TO4D KH06721TO4D KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye, 600 V., or Medium Voltage
Controller	APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby Fuel Consumption, L/hr (gal./hr)	423 (111.8)
100% at Prime Power	392 (103.5)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load	97
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

				150°C Rise Standby Rating		130°C Rise Standby Rating		125°C Rise Prime Rating		105°C Rise Prime Rating	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	60	1570/1962	2981	1550/1938	2945	1440/1800	2735	1370/1712	2602
	240/416	3	60	1430/1788	2482	1410/1762	2446	1380/1725	2395	1260/1575	2186
KH04590TO4D	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1420/1775	2135
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1733	1420/1775	1708
	220/380	3	60	1600/2000	3039	1600/2000	3039	1440/1800	2735	1420/1775	2697
	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2499	1400/1750	2429
KH04920TO4D	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1733	1440/1800	1733
	220/380	3	60	1600/2000	3039	1600/2000	3039	1440/1800	2735	1440/1800	2735
	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2499	1440/1800	2499
KH05740TO4D	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1733	1440/1800	1733
	220/380	3	60	1600/2000	3039	1600/2000	3039	1440/1800	2735	1440/1800	2735
	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2498	1440/1800	2499
KH06810TO4D	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1732	1440/1800	1732
KH05641TO4D	2400/4160	3	60	1600/2000	278	1600/2000	278	1440/1800	250	1440/1800	250
KH06721TO4D	2400/4160	3	60	1600/2000	278	1600/2000	278	1440/1800	250	1440/1800	250

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without any obligation or liability whatsoever. G5-583 (KD1600) 12/16b Page 1

# KOHLER Industrial Diesel Generator Set - KD1600 POWER Systems Tier 2 EPA-Certified for Stationary Emergency Applications

Engine Specifications	60 Hz	Fuel Consumption	60 Hz	
Manufacturer	Kohler	Diesel, Lph (gph) at % load	Standby Rating	
Engine: model	KD45V20	100%	423 (111.8)	
Engine: type	4-Cycle, Turbocharged, Intercooled	75%	334 (88.2)	
Cylinder arrangement	20-V	50%	235 (62.2)	
Displacement, L (cu. in.)	45 (2746)	25%	132 (34.9)	
Bore and stroke, mm (in.)	43 (2740) 135 x 157 (5.31 x 6.18)	Diesel, Lph (gph) at % load	Prime Rating	
Compression ratio	15.0:1	100%	392 (103.5)	
•	565 (1854)	75%	303 (80.1)	
Piston speed, m/min. (ft./min.)	11, Precision Half Shells	50%	215 (56.8)	
Main bearings: quantity, type		25%	127 (33.5)	
Rated rpm Max. power at rated rpm, kWm (BHP)	1755 (2353)	De dieten Oueten	<u> </u>	
Cylinder head material	Cast Iron	Radiator System	60 Hz	
Crankshaft material	Steel	Ambient temperature, °C (°F)* Engine jacket water capacity, L (gal.)	50 (122) 143 (37)	
Valve (exhaust) material	Steel	Radiator system capacity, including	143 (37)	
Governor: type, make/model	KODEC Electronic Control	engine, L (gal.)	287 (75)	
	Isochronous	Engine jacket water flow, Lpm (gpm)	2339 (618)	
Frequency regulation, no-load to-full load	±0.25%	Heat rejected to cooling water at rated		
1 , 0 , ,		kW, dry exhaust, kW (Btu/min.)	651 (37021)	
<sup>-</sup> requency Air cleaner type, all models	Fixed Dry	Heat rejected to charge air cooler at rated kW, dry exhaust, kW (Btu/min.)	481 (27354)	
_ubricating System	60 Hz	Charge cooling air inlet temperature at 25°C (77°F) ambient, °C (°F)	234 (453)	
Гуре	Full Pressure	Turbocharger boost (abs), bar (psi)	3.57 (51.8)	
Dil pan capacity with filter (dipstick max.		Water pump type	Centrifugal	
mark), L (qt.)	165 (174)	Fan diameter, including blades, mm (in.)	1750 (68.9)	
Oil pan capacity with filter (initial fill),		Fan, kWm (HP)	70 (93.9)	
L (qt.)	180 (190)	Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. $H_2O$ )	0.125 (0.5)	
Oil filter: quantity, type	4, Cartridge	<b>o i i i i i i j</b>		
Oil cooler	Water-Cooled	<ul> <li>* Enclosure with enclosed silencer reduces capability by 5°C (9°F).</li> </ul>	ampient temperature	
Fuel System	60 Hz	Remote Radiator System†	60 Hz	
Fuel supply line, min. ID, mm (in.)	19 (0.75)	Exhaust manifold type	Dry	
Fuel return line, min. ID, mm (in.)	12 (0.5)	Connection sizes:	Diy	
Max. fuel flow, Lph (gph)	480 (127)	Water inlet/outlet, mm (in.)	_	
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.86/8.86)	Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	_	
Max. return line restriction, kPa (in. Hg)	20 (5.9)	Static head allowable		
Fuel filter: quantity, type	1, Primary Engine Filter	above engine, kPa (ft. H <sub>2</sub> O)	—	
Recommended fuel	1, Fuel/Water Separator #2 Diesel ULSD	tor † Contact your local distributor for cooling system options and specifications based on your specific requirements.		

## **KOHLER** Power Systems Tier 2 EPA-Certified f

### Industrial Diesel Generator Set - KD1600 Tier 2 EPA-Certified for Stationary Emergency Applications

Exhaust System	60 Hz
Exhaust flow at rated kW, m <sup>3</sup> /min. (cfm)	341 (12042)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	517 (962)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Air Requirements	60 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	2129 (75185)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m <sup>3</sup> /min. (scfm)‡	1125 (39713)
Combustion air, m <sup>3</sup> /min. (cfm)	123 (4343)
Heat rejected to ambient air:	()
Engine, kW (Btu/min.)	216 (12284)
Alternator, kW (Btu/min.)	98 (5587)
‡ Air density = 1.20 kg/m <sup>3</sup> (0.075 lbm/ft <sup>3</sup> )	

**Alternator Specifications** 60 Hz Туре 4-Pole, Rotating-Field Exciter type Brushless. Permanent-Magnet Pilot Exciter Solid-State, Volts/Hz Voltage regulator Insulation: NEMA MG1, UL 1446 Class H, Synthetic, Material Nonhygroscopic 130°C, 150°C Standby Temperature rise Bearing: quantity, type 1, Sealed Coupling Flexible Disc Amortisseur windings Full 125% Rotor balancing ±0.25% Voltage regulation, no-load to full-load Unbalanced load capability 100% of Rated Standby Current Peak motor starting kVA: (35% dip for voltages below) 480 V KH04590TO4D 6030 6509 480 V KH04920TO4D 480 V KH05740TO4D 6749

8466

KH06810TO4D

480 V

#### **Alternator Standard Features**

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

**NOTE:** See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

## **KOHLER** Power Systems Tier 2 El

#### Industrial Diesel Generator Set - KD1600 Tier 2 EPA-Certified for Stationary Emergency Applications



#### APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

• Graphic display with touch screen and menu control provide easy local data access

- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus<sup>®</sup> RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

#### **Codes and Standards**

- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

### **Third-Party Compliance**

• Tier 2 EPA-Certified for Stationary Emergency Applications

#### Available Approvals and Listings

- California OSHPD Approval
- CSA Certified
- IBC Seismic Certification
- UL 2200 Listing
- CUL Listing (fuel tanks only)
- □ Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)

#### Warranty Information

- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

#### Available Warranties for Standby Applications

- 5-Year Basic Limited
- 5-Year Comprehensive Limited
- 10-Year Major Components Limited

# **KOHLER**.

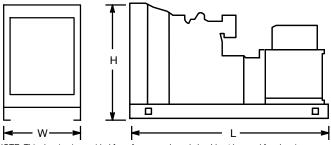
# Industrial Diesel Generator Set - KD1600 Tier 2 EPA-Certified for Stationary Emergency Applications

~.			
Stan	idard Features		Electrical System
	rnator Heater (4160 Volt)		Battery, AGM (kit with qty. 2)
	stomer Connection	_	Battery Charger
	gral Vibration Isolation	Ē.	Battery Heater; 80 W, 120 V, 1Ph
	al Emergency Stop Switch	Ē.	Battery Rack and Cables
	Drain and Coolant Drain Extension	n.	Bus Bar
<ul> <li>Ope</li> </ul>	eration and Installation Literature	Ē.	Line Circuit Breaker (select right or left side mounting)
Avai	lable Options		Line Circuit Breaker with Shunt Trip (select right or left side mtg)
Er	ngine Type		Fuel System
	Dxxxx Tier 2 EPA-Certified Engine		Flexible Fuel Lines
_	Dxxxx-F Fuel Optimized Engine		Restriction Gauge (for fuel/water separator)
Ar	pprovals and Listings		Literature
	alifornia OSHPD Approval		General Maintenance
	SA Certified		NFPA 110
_	C Seismic Certification		Overhaul
_	L 2200 Listing		Production
_	JL Listing (fuel tanks only)		Miscellaneous
_	orida Dept. of Environmental Protection (FDEP) Compliance		Air Cleaner, Heavy Duty
_	fuel tanks only)		Air Cleaner Restriction Indicator
Fr	nclosed Unit	n	Alternator Air Filter (will reduce generator set rating by 7%)
	bund Level 1 Enclosure/Fuel Tank Package	Ē.	Automatic Oil Replenishment System
_	bund Level 2 Enclosure/Fuel Tank Package	n.	Engine Fluids (oil and coolant) Added
		n.	Rated Power Factor Testing
	pen Unit		
	khaust Silencer, Critical (kits: PA-361625 qty. 2)	_	Open Unit Electrical Package
	xhaust Silencer, Hospital (kits: PA-361626 qty. 2)	Ц	
🗋 Fle	exible Exhaust Connector, Stainless Steel		Wire Alternator Heater (1 Ph)
Co	ontroller		Wire Battery Charger (1 Ph)
🗋 Inp	put/Output, Analog	Ľ	Wire Block Heater (select 1 Ph or 3 Ph)
🗋 Inp	put/Output, Digital		Wire Controller Heater (1 Ph)
🗋 Inp	put/Output, Harness		Warranty (Standby Applications only)
	put/Output, Thermocouple (standard on 4160 V)		5-Year Basic Limited
	emote Emergency Stop		5-Year Comprehensive Limited
🗋 Re	emote Serial Annunciator Panel		10-Year Major Components Limited
Co	ooling System		Other
	ock Heater; 9000 W, 208 V, (Select 1 Ph or 3 Ph) *		
_	ock Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *		
_	ock Heater; 9000 W, 380 V, 3 Ph *		
Blo * F	ock Heater; 9000 W, 480 V, (Select 1 Ph or 3 Ph) * Required for Ambient Temperatures Below 10°C (50°F) and ock heater kit includes air intake manifold grid heater	<b>р</b> ;-	nonciono and Weights
bid	ook nealer kit includes all intake mannou ynd nealel	זוט	mensions and Weights

Radiator Guard and Duct Flange

(222.0 x 93.7 x 101.6) Weight, radiator model, max. wet, kg (lb.): 13123 (28943)

Overall Size, max., L x W x H, mm (in.):



5639 x 2382 x 2580

NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information. G5-583 (KD1600) 12/16b Page 5

## **KOHLER** Power Systems

### Industrial Diesel Generator Set - KD1600 Tier 2 EPA-Certified for Stationary Emergency Applications

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

#### SDMO Industries 12 bis rue de la villeneuve, CS 92 848 29 228 Brest Cedex 2, France Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07 www.sdmo.com

### Sound Enclosures and Subbase Fuel Tank

#### Sound Level 1 Enclosure Standard Features

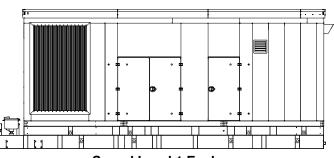
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers with rain caps.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler<sup>®</sup>
   Power Armor<sup>™</sup> automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

#### Sound Level 2 Enclosure Standard Features

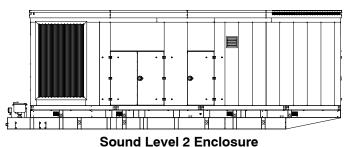
- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

#### Subbase Fuel Tank Features

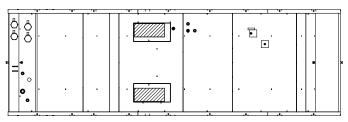
- The fuel tank has a Power Armor Plus<sup>™</sup> textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
  - Additional fittings for optional accessories (qty. 3)
  - $\circ~$  Electrical stub-up area open to bottom
  - $\circ~$  Emergency inner and outer tank relief vents
  - $\,\circ\,$  Fuel fill with lockable cap and 51 mm (2 in.) riser
  - $\,\circ\,$  Fuel leak detection switch
  - Fuel level mechanical gauge
  - Fuel level sender
  - Normal vent
  - Removable engine supply and return diptubes



Sound Level 1 Enclosure (Shown with available spill containment)



(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBUTED BY:	

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