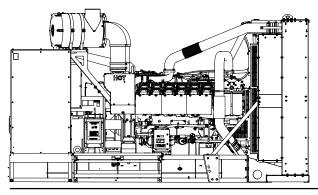
## **KOHLER**. Power Systems

## Industrial Diesel Generator Set - KD800 Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

#### **Ratings Range**

60 Hz

**Standby: kW** 720-800 **kVA** 900-1000

**Prime: kW** 640-720

**kVA** 800-900

#### **Standard Features**

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
  - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
  - The low coolant level shutdown prevents overheating (standard on radiator models only).

### **General Specifications**

Manufacturer	Kohler
Engine: model	KD27V12
Alternator Choices	KH02970TO4D
	KH03450TO4D KH04070TO4D
	KH04070104D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye or 600 V
Controller	APM802
Fuel Tank Capacity, L (gal.)	3475-15740 (918-4158)
Fuel Consumption, L/hr (gal./hr)	
100% at Standby	218 (57.5)
Fuel Consumption, L/hr (gal./hr)	
100% at Prime Power	200 (52.8)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at	
Rated Load	96
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

### **Generator Set Ratings**

				150°C Standby		130°C Standby		125°C Prime		105°C Prime	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	800/1000	2776	720/900	2499	720/900	2499	_	_
	127/220	3	60	800/1000	2625	800/1000	2625	720/900	2362	_	_
	139/240	3	60	800/1000	2406	800/1000	2406	720/900	2166	695/869	2091
KI 100070TO4D	220/380	3	60	800/1000	1520	800/1000	1520	720/900	1368	695/869	1321
KH02970TO4D	240/416	3	60	740/925	1284	720/900	1250	705/881	1223	640/800	1111
	254/440	3	60	800/1000	1313	790/988	1297	720/900	1181	695/869	1141
	277/480	3	60	800/1000	1203	800/1000	1203	720/900	1083	695/869	1046
	347/600	3	60	800/1000	963	800/1000	963	720/900	867	695/869	837
	120/208	3	60	800/1000	2776	800/1000	2776	720/900	2499	_	_
	127/220	3	60	800/1000	2625	800/1000	2625	720/900	2362	_	_
	139/240	3	60	800/1000	2406	800/1000	2406	720/900	2166	720/900	2166
KI IOO 4FOTO 4D	220/380	3	60	800/1000	1520	800/1000	1520	720/900	1368	720/900	1368
KH03450TO4D	240/416	3	60	800/1000	1388	800/1000	1388	720/900	1250	720/900	1250
	254/440	3	60	800/1000	1313	800/1000	1313	720/900	1181	720/900	1181
	277/480	3	60	800/1000	1203	800/1000	1203	720/900	1083	720/900	1083
	347/600	3	60	800/1000	963	800/1000	963	720/900	867	720/900	867

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



# Industrial Diesel Generator Set - KD800 POWER Systems Tier 2 EPA-Certified for Stationary Emergency Applications

				150°C Standby		130°C Standby		125°C Prime		105°C Prime	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	139/240	3	60	795/994	2392	795/994	2392	720/900	2166	_	_
	220/380	3	60	800/1000	1520	800/1000	1520	720/900	1368	720/900	1368
KH04070TO4D	240/416	3	60	800/1000	1388	800/1000	1388	720/900	1250	720/900	1250
KH04070104D	254/440	3	60	800/1000	1313	800/1000	1313	720/900	1181	720/900	1181
	277/480	3	60	800/1000	1203	800/1000	1203	720/900	1083	720/900	1083
	347/600	3	60	800/1000	963	800/1000	963	720/900	867	720/900	867

Engine Specifications	60 Hz
Manufacturer	Kohler
Engine: model	KD27V12
Engine: type	4-Cycle, Turbocharged, Charge Air Cooled
Cylinder arrangement	12-V
Displacement, L (cu. in.)	27 (1648)
Bore and stroke, mm (in.)	135 x 157 (5.31 x 6.18)
Compression ratio	15.0:1
Piston speed, m/min. (ft./min.)	565 (1854)
Main bearings: quantity, type	7, Precision Half Shells
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	891 (1195)
Cylinder head material	Cast Iron
Crankshaft material	Steel
Valve (exhaust) material	Steel
Governor: type, make/model	KODEC Electronic Control
Frequency regulation, no-load to-full load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Fixed
Air cleaner type, all models	Dry
Lubricating System	60 Hz
Туре	Full Pressure
Oil pan capacity dipstick mark max., L (qt.)	79 (83.5)
Oil pan capacity, initial filling, L (qt.)	101 (106.7)
Oil filter: quantity, type	2, Cartridge
Oil cooler	Water-Cooled
Fuel System	60 Hz
Fuel supply line, min. ID, mm (in.)	14 (0.55)
Fuel return line, min. ID, mm (in.)	14 (0.55)
Max. fuel flow, Lph (gph)	233 (62)
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.8/8.8)

Max. return line restriction, kPa (in. Hg)

Fuel filter: quantity, type

Recommended fuel

Fuel Consumption	60 Hz
Diesel, Lph (gph) at % load	Standby Rating
100%	218 (57.5)
75%	169 (44.6)
50%	118 (31.2)
25%	66 (17.3)
Diesel, Lph (gph) at % load	Prime Rating
100%	200 (52.8)
75%	154 (40.7)
50%	108 (28.5)
25%	62 (16.3)
Radiator System	60 Hz
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	55 (14.4)
Radiator system capacity, including engine, L (gal.)	113.5 (30)
Engine jacket water flow, Lpm (gpm)	1015 (268)
Charge cooler air flow, Lps (cfm)	568 (1203)
Charge cooler air inlet temperature at 25°C (77°F) ambient, °C (°F)	207 (405)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	325 (18499)
Heat rejected to charge air cooler at rated kW, dry exhaust, kW (Btu/min.)	232 (13205)
Turbocharger boost (abs) bar (psi)	3.2 (46)
Water pump type	Vane Wheel
Fan diameter, including blades, mm (in.)	1350 (53.1)
Fan, kWm (HP)	48 (64.3)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H <sub>2</sub> O)	0.125 (0.5)
* Englacure with analoged silencer reduces	a ambient temperatur

*	Enclosure with enclosed silencer reduces ambient temperature
	capability by 5°C (9°F).

Remote Radiator System†	60 Hz
Exhaust manifold type	Dry
Connection sizes:	
Water inlet/outlet, mm (in.)	85 (3.35)
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	127 (5)
Static head allowable above engine, kPa (ft. H <sub>2</sub> O)	70 (23.5)

<sup>†</sup> Contact your local distributor for cooling system options and specifications based on your specific requirements.

20 (5.9)

1, Primary Engine Filter 1, Fuel/Water Separator

#2 Diesel ULSD



### Industrial Diesel Generator Set - KD800 Tier 2 EPA-Certified for Stationary Emergency Applications

Exhaust System	60 Hz
Exhaust flow at rated kW, m <sup>3</sup> /min. (cfm)	174.3 (6155)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	470 (878)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Air Requirements	60 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	1212 (42801)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F)	
rise, m <sup>3</sup> /min. (scfm)‡	565 (19953)
Combustion air, m <sup>3</sup> /min. (cfm)	63.5 (2241)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	111 (6318)
Alternator, kW (Btu/min.)	47 (2675)
‡ Air density = 1.20 kg/m <sup>3</sup> (0.075 lbm/ft <sup>3</sup> )	

Alternator Specifications	60 Hz
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Alternator	Specifications	60 Hz
Туре		4-Pole, Rotating-Field
Exciter type	•	Brushless, Permanent- Magnet Pilot Exciter
Voltage reg	ulator	Solid-State, Volts/Hz
Insulation:		NEMA MG1, UL 1446
Materi	al	Class H, Synthetic, Nonhygroscopic
Tempe	rature rise	130°C, 150°C Standby
Bearing: qu	antity, type	1, Sealed
Coupling		Flexible Disc
Amortisseu	r windings	Full
Rotor balan	cing	125%
Voltage reg	ulation, no-load to full-load	±0.25%
Unbalanced	l load capability	100% of Rated Standby Current
Peak motor	starting kVA:	(35% dip for voltages below)
480 V	KH02970TO4D	2717 <sup>^</sup>
480 V	KH03450TO4D	3136
480 V	KH04070TO4D	3774

#### Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



#### Industrial Diesel Generator Set - KD800 Tier 2 EPA-Certified for Stationary Emergency Applications



#### **APM802 Controller**

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- · Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

#### **Codes and Standards**

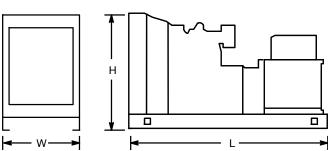
- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient
- The generator set and its components are prototype-tested, factory-built, and production-tested.

☐ 10-Year Major Components Limited

Third-Party Compliance
Tier 2 EPA-Certified for Stationary Emergency Applications
Available Approvals and Listings
☐ California OSHPD Approval
☐ CSA Certified
☐ IBC Seismic Certification
UL 2200 Listing
ul>     cUL Listing (fuel tanks only)
Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)
Warranty Information
A standard three-year or 1000-hour limited warranty for
standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
<ul> <li>A standard two-year or 8700-hour limited warranty for prime power applications.</li> </ul>
Available Warranties for Standby Applications
☐ 5-Year Basic Limited
☐ 5-Year Comprehensive Limited

# ROHLER. Industrial Diesel Generator Set - KD800 POWER Systems Tier 2 EPA-Certified for Stationary Emergency Applications

_		
Sta	indard Features	Electrical System
<ul> <li>Ba</li> </ul>	attery, AGM (kit with qty. 2)	☐ Battery Charger
	ustomer Connection	Battery Heater; 80 W, 120 V, 1Ph
	tegral Vibration Isolation	☐ Battery Rack and Cables
	ocal Emergency Stop Switch	☐ Bus Bar
	il Drain and Coolant Drain Extension	Line Circuit Breaker (select right or left side mounting)
• 0	peration and Installation Literature	Line Circuit Breaker with Shunt Trip (select right or left side mtg)
Ava	ailable Options	Fuel System
	Engine Type	☐ Flexible Fuel Lines
	KDxxxx Tier 2 EPA-Certified Engine	Restriction Gauge (for fuel/water separator)
	KDxxxx-F Fuel Optimized Engine	Literature
	Approvals and Listings	☐ General Maintenance
	California OSHPD Approval	NFPA 110
_	CSA Certified	Overhaul
_	IBC Seismic Certification	Production
_	UL 2200 Listing	Miscellaneous
ā	cUL Listing (fuel tanks only)	☐ Air Cleaner, Heavy Duty
ā	Florida Dept. of Environmental Protection (FDEP) Compliance	☐ Air Cleaner Restriction Indicator
	(fuel tanks only)	<ul> <li>Alternator Air Filter (will reduce generator set rating by 7%)</li> </ul>
	Enclosed Unit	☐ Automatic Oil Replenishment System
$\overline{\Box}$	Sound Level 1 Enclosure/Fuel Tank Package	Engine Fluids (oil and coolant) Added
ā	Sound Level 2 Enclosure/Fuel Tank Package	Rated Power Factor Testing
	Open Unit	Open Unit Electrical Package
	Exhaust Silencer, Critical	Basic Electrical Package (select 1 Ph or 3 Ph)
	(kits: PA-354880 qty. 2 or PA-354898 qty. 1)	Wire Alternator Heater (1 Ph)
	Exhaust Silencer, Hospital	Wire Battery Charger (1 Ph)
	(kits: PA-354905 qty. 2 or PA-354912 qty. 1)	☐ Wire Block Heater (select 1 Ph or 3 Ph)
	Flexible Exhaust Connector, Stainless Steel	☐ Wire Controller Heater (1 Ph)
	Controller	Warranty (Standby Applications only)
	Input/Output, Analog	☐ 5-Year Basic Limited
_	Input/Output, Digital	5-Year Comprehensive Limited
_	Input/Output, Harness	10-Year Major Components Limited
_	Input/Output, Thermocouple	Other
	Remote Emergency Stop	
	Remote Serial Annunciator Panel	-
	Cooling System	_
	Block Heater; 6000 W, 208 V, (select 1 Ph or 3 Ph) *	
_	Block Heater; 6000 W, 240 V, (select 1 Ph or 3 Ph) *	
	Block Heater; 6000 W, 480 V, (select 1 Ph or 3 Ph) *  * Populard for Ambient Temporatures Policy 10°C (50°E)	
	* Required for Ambient Temperatures Below 10°C (50°F) Radiator Guard and Duct Flange	Dimensions and Weights
_	Tadiator dual and Duot Flange	Overall Size, max., L x W x H, mm (in.): 4181 x 1924 x 2125 (165.0 x 75.7 x 83.7)
		Weight, radiator model, max. wet, kg (lb.): 7457 (16440)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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### **KOHLER**. Power Systems

## Industrial Diesel Generator Set - KD800 Tier 2 EPA-Certified for Stationary Emergency Applications

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

SDMO Industries
12 bis rue de la villeneuve, CS 92 848
29 228 Brest Cedex 2, France
Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07
www.sdmo.com

#### Sound Enclosures and Subbase Fuel Tank

#### Sound Level 1 Enclosure Standard Features

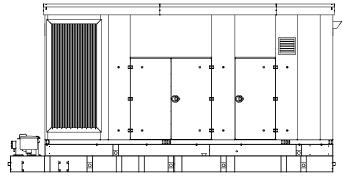
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers with rain caps.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler<sup>®</sup>
   Power Armor<sup>™</sup> automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

#### Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

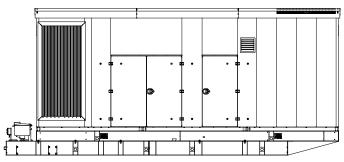
#### **Subbase Fuel Tank Features**

- The fuel tank has a Power Armor Plus<sup>™</sup> textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- · Features include:
  - O Additional fittings for optional accessories (qty. 3)
  - O Electrical stub-up area open to bottom
  - Emergency inner and outer tank relief vents
  - O Fuel fill with lockable cap and 51 mm (2 in.) riser
  - O Fuel leak detection switch
  - O Fuel level mechanical gauge
  - O Fuel level sender
  - Normal vent
  - O Removable engine supply and return diptubes



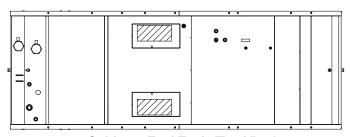
**Sound Level 1 Enclosure** 

(Shown with available spill containment)



**Sound Level 2 Enclosure** 

(Shown with available spill containment)



Subbase Fuel Tank (Top View)

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