

Model: 250REZXB

208-600 V

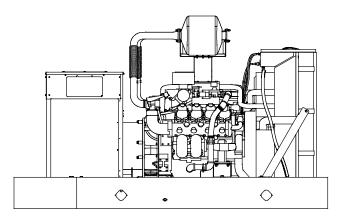
Gas



EPA-Certified for Stationary and Mobile Emergency and Non-Emergency Applications

## **Ratings Range**

		60 HZ
Standby:	kW	170-260
	kVA	213-325
Prime:	kW	225-235
	kVA	281-294



### Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
  - The unique Fast-Response® II excitation system delivers excellent voltage response and short-circuit capability using a permanent magnet (PM)-excited alternator.
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Dual fuel model features:
  - Natural gas is the primary fuel. Automatically transfers back to primary fuel when LPG fuel becomes low or generator stops and restarts.
  - The patent pending reset box on the generator provides the ability to manually transfer back to natural gas.
  - The natural gas rating is available when running on natural gas.
  - APM603 controller provides load shed for automatic derate to LPG ratings to prevent an overload condition.

# **Generator Set Ratings**

				Ric	h-Burn	Natural Ga	ıs	Rich-Bı Gas (V	
				130°C		105°C		130°C	
				Standby	Rating	Prime F	Rating	Standby	Rating
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	260/325	902	230/288	798	170/213	590
	127/220	3	60	260/325	853	230/288	754	170/213	558
	120/240	3	60	260/325	782	230/288	692	170/213	511
411440	139/240	3	60	260/325	782	230/288	692	170/213	511
4UA10	220/380	3	60	250/313	475	225/281	427	170/213	323
	240/416	3	60	260/325	451	230/288	399	170/213	295
	277/480	3	60	260/325	391	230/288	346	170/213	256
	347/600	3	60	260/325	313	230/288	277	170/213	204
	120/208	3	60	260/325	902	235/294	815	170/213	590
	127/220	3	60	260/325	853	235/294	771	170/213	558
	120/240	3	60	260/325	782	235/294	707	170/213	511
	120/240	1	60	230/230	958	209/209	871	170/170	708
4UA13	139/240	3	60	260/325	782	235/294	707	170/213	511
	220/380	3	60	260/325	494	235/294	446	170/213	323
	240/416	3	60	260/325	451	235/294	408	170/213	295
	277/480	3	60	260/325	391	235/294	353	170/213	256
	347/600	3	60	260/325	313	235/294	283	170/213	204



**Dual Fuel Reset Box** 

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

# **Alternator Specifications**

Specifications		Alternator
Manufacturer		Kohler
Туре		4-Pole, Rotating-Field
Exciter type		Brushless, Permanent-Magnet
Leads: quantity, ty	/pe	12, Reconnectable
Voltage regulator		Solid State, Volts/Hz
Insulation:		NEMA MG1
Material		Class H
Temperature rise		130°C, Standby
Bearing: quantity, type		1, Sealed
Coupling		Flexible Disc
Amortisseur windings		Full
Voltage regulation, no-load to full-load		Controller Dependent
One-step load acceptance		100% of Rating
Unbalanced load capability		100% of Rated Standby Current
Peak motor starting kVA:		(35% dip for voltages below)
480 V 4UA10		790 (60Hz)
480 V	4UA13	990 (60Hz)

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Fast-Response® II brushless alternator with brushless exciter for excellent load response.

# **Application Data**

### **Engine**

Liigiiio	
Engine Specifications	
Manufacturer	Doosan
Engine model	D146L
Engine type	14.6 L, 4-Cycle, Turbocharged, Aftercooled
Cylinder arrangement	V-8
Displacement, L (cu. in.)	14.6 (892)
Bore and stroke, mm (in.)	128 x 142 (5.04 x 5.59)
Compression ratio	10.5:1
Piston speed, m/min. (ft./min.)	511 (1677)
Main bearings: quantity, type	10, Precision Half-Shell
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	300 (402)
Cylinder head material	Cast Iron
Piston: type, material	_
Crankshaft material	Forged Steel
Valve material	_
Governor: type	Electronic
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state	±0.5%
Frequency	Fixed
Air cleaner type, all models	Dry

#### **Exhaust**

Exhaust System	
Exhaust manifold type	Wet
Exhaust flow at rated kW, kg/hr. (cfm)	1131 (1611)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	600 (1112)
Maximum allowable back pressure overall, kPa (in. Hg)	10.2 (3)
Maximum allowable back pressure after catalyst, kPa (in. Hg)	5.1 (1.5)
Engine exhaust outlet size, mm (in.)	Flanged Outlet at Catalyst, see ADV drawing

### **Engine Electrical**

Engine Electrical System	
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	45
Starter motor rated voltage (DC)	24
Battery, recommended cold cranking amps (CCA):	
Qty., CCA rating each	Two, 925
Battery voltage (DC)	12

#### **Fuel**

Fuel System - Rich Burn	
Fuel type	Natural Gas, LP Gas, or Dual Fuel
Fuel supply line inlet	2.0 NPTF
Natural gas fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.74-2.74 (7.0-11.0)
LPG vapor withdrawal fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.24-2.74 (5.0-11.0)
Dual fuel engine, LPG vapor withdrawal fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.24 (5.0)
Fuel supply pressure, measured at the ger downstream of any fuel system equipment	

Fuel Composition Limits *	Nat. Gas	LP Gas
Methane, % by volume	90 min.	
Ethane, % by volume	4.0 max.	
Propane, % by volume	1.0 max.	85 min.
Propene, % by volume	0.1 max.	5.0 max.
C <sub>4</sub> and higher, % by volume	0.3 max.	2.5 max.
Sulfur, ppm mass	25 r	nax.
Lower heating value, MJ/m <sup>3</sup> (Btu/ft <sup>3</sup> ), min.	33.2 (890)	84.2 (2260)

\* Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for further analysis and advice.

## **Application Data**

#### Lubrication

Lubricating System	
Туре	Full Pressure
Oil pan capacity, L (qt.) §	40 (42.3)
Oil pan capacity with filter, L (qt.) §	47.1 (49.7)
Oil filter: quantity, type §	2, Cartridge
Oil cooler	Water-Cooled
8 Kohler recommends the use of Kohler.	Genuine oil and filters

#### Cooling

Radiator System	
Ambient temperature, °C (°F) *	50 (122)
Engine jacket water capacity, L (gal.)	43.2 (9.5)
Radiator system capacity, including engine, L (gal.)	227.3 (50)
Engine jacket water flow, Lpm (gpm)	680 (180)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	284 (16189)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	35 (2000)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	1143 (45)
Fan, kWm (HP)	16 (22)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. $H_2O$ )	0.125 (0.5)

\* Weather and sound enclosures with internal silencer reduce ambient temperature capability by 5°C (9°F).

### **Operation Requirements**

† Air density = 1.20 kg/m $^3$  (0.075 lbm/ft $^3$ )

Air Requirements	
Radiator-cooled cooling air, m³/min. (scfm)†	638 (22500)
Combustion air, kg/hr. (cfm)	1064 (532)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	66(3754) (3765)
Alternator, kW (Btu/min.)	23 (1309)

#### Fuel Consumption‡

Natural Gas, m <sup>3</sup> /hr. (cfh) at % load	Standby Rating
100%	78.8 (2782)
75%	61.4 (2168)
50%	43.1 (1521)
25%	26.3 (928)
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Natural Gas, m <sup>3</sup> /hr. (cfh) at % load	Prime Rating
100%	71.8 (2536)
75%	55.9 (1974)
50%	39.7 (1402)
25%	24.8 (876)

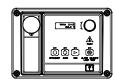
LP Gas, m³/hr. (cfh) at % load	Standby Rating	
100%	26.2 (926)	
75%	22.4 (789)	
50%	15.1 (532)	
25%	9.5 (335)	

\* Nominal fuel rating: Natural gas, 37 MJ/m³ (1000 Btu/ft.³) LP vapor, 93 MJ/m³ (2500 Btu/ft.³)

LP vapor conversion factors:

8.58 ft.<sup>3</sup> = 1 lb. 0.535 m<sup>3</sup> = 1 kg. 36.39 ft.<sup>3</sup> = 1 gal

### Controllers



#### APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



#### **APM603 Controller**

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other APM603 controllers only

- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACnet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.



#### Decision-Maker® 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
  - Note: Parallel with other Decision-Maker® 6000 controllers only
- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
  Remote communication thru a PC via network or
- modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric. BACnet® is a registered trademark of ASHRAE.



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

#### Standard Features **Cooling System** Alternator Protection Block Heater; 2500 W, 120 V, 1 Ph Block Heater; 6000 W, 208 V, 1 Ph Battery Rack and Cables Block Heater; 6000 W, 240 V, 1 Ph or 3 Ph Closed Crankcase Ventilation (CCV) with Filters Block Heater; 6000 W, 480 V, 1 Ph Integral Vibration Isolation Recommended for ambient temperatures below 10°C (50°F) Radiator Duct Flange Local Emergency Stop Switch Low Coolant Level Shutdown **Electrical System** Generator Heater Oil Drain Extension Battery Operation and Installation Literature **Battery Charger** Three-Way Exhaust Catalyst Battery Charger Temperature Compensation • Dual Fuel Reset Box (standard on dual fuel models) Battery Heater **Fuel System Available Options** Dual Fuel, NG/LPG (Automatic Changeover) **Circuit Breakers** Flexible Fuel Lines (required when the generator set skid is spring mounted) Rating Type Gas Filter Magnetic Trip 80% Secondary Gas Solenoid Valve Thermal Magnetic Trip 100% Electronic Trip (LI) Operation Miscellaneous Electronic Trip with Manual Air Cleaner Restriction Indicator Short Time (LSI) Certified Test Report ■ Manual with Shunt Trip ☐ Electronic Trip with ā **Engine Fluids Added** ☐ Electrically Operated (for paralleling) Ground Fault (LSIG) Rated Power Factor Testing **Circuit Breaker Mounting** Rodent Guards Generator Mounted Literature Remote Mounted General Maintenance Bus Bar (for remote mounted breakers) NFPA 110 **Enclosed Remote Mounted Circuit Breakers** Overhaul NEMA 1 (15-5000 A) Production NEMA 3R (15-1200 A) Warrantv Approvals and Listings 2-Year Basic Limited Warranty cULus (UL 2200 and CSA) 2-Year Prime Limited Warranty IBC Seismic Certification 5-Year Basic Limited Warranty Hurricane Rated Enclosure 5-Year Comprehensive Limited Warranty **Enclosed Unit Dimensions and Weights** Sound Enclosure with Internal Silencer (Aluminum) Overall Size, L x W x H, max., mm (in.): 3500 x 1750 x 2148 Sound Enclosure with Internal Silencer (Steel) (137.8 x 68.9 x 84.6) Weather Enclosure with Internal Silencer (Steel) Weight (radiator model), wet, max., kg (lb.): 3200 (7055) Open Unit Exhaust Silencer, Critical (kit: PA-324470) Flexible Exhaust Connector, Stainless Steel Controller Common Failure Relay Communications Products and PC Software Н Decision-Maker® Paralleling System (DPS) (Decision-Maker® 6000 controller only) Dry Contact Kit (isolated alarm) (Decision-Maker® 6000 only) Two Input/Five Output Module (APM402 controller only) Four Input/Fifteen Output Module (APM603 controller only) ☐ Prime Power Switch (Decision-Maker® 6000 only) ·W Pre-Alarms, NFPA110 Remote Emergency Stop NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information. Lockable Remote Emergency Stop Remote Serial Annunciator Panel DISTRIBUTED BY: Run Relay (standard with APM603) Manual Key Switch (APM603 controller only) Manual Speed Adjust (APM402 controller only)