

Model: 450REZXB

208-600 V

Gas



EPA-Certified for Stationary

Emergency Applications

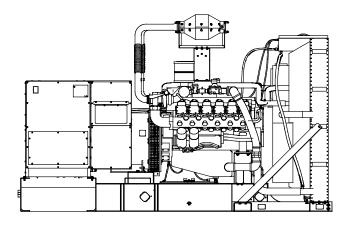
Ratings Range

kW

kVA

Standby:

60 Hz 450 562



Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
 - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
 - The brushless, rotating-field alternator has broadrange reconnectability.

Generator Set Ratings

				Rich-Burn Natural Gas 130°C Rise Standby Rating	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps
5M4028	120/208	3	60	450/562	1560
	127/220	3	60	450/562	1475
	139/240	3	60	450/562	1352
	220/380	3	60	450/562	854
	240/416	3	60	450/562	780
	277/480	3	60	450/562	676
5M4270	347/600	3	60	450/562	541

RATINGS: All three-phase units are rated at 0.8 power factor. *Standby Ratings*: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Alternator Specifications

Specifications	Alternator
Туре	4-Pole, Rotating-Field
Exciter type	Brushless, Permanent- Magnet Pilot Exciter
Leads: quantity, type	10, Reconnectable
Voltage regulator	Solid State, Volts/Hz
Insulation:	NEMA MG1
Material	Class H, Synthetic, Nonhygroscopic
Temperature rise	130°C, 150°C Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load	Controller Dependent
Rotor balancing	125%
One-step load acceptance	100% of Rating
Unbalanced load capability	100% of Rated Standby Current
Peak motor starting kVA: 480 V 5M4028 (10 lead) 600 V 5M4270 (4 lead)	(35% dip for voltages below) 1800 (60Hz) 1250 (60Hz)

Engine

Engine Specifications	
Manufacturer	Doosan
Engine model	D219TIC
Engine type	21.9 L, 4-Cycle, Turbocharged, Charge Air-Cooled
Cylinder arrangement	V-12
Displacement, L (cu. in.)	21.9 (1338)
Bore and stroke, mm (in.)	128 x 142 (5.04 x 5.59)
Compression ratio	10.5:1
Piston speed, m/min. (ft./min.)	511 (1677)
Main bearings: quantity, type	14, Precision Half-Shell
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	510 (684)
Cylinder head material	Cast Iron
Piston: type, material	—
Crankshaft material	Forged Steel
Valve material	—
Governor: type	Electronic
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state	±0.5%
Frequency	Fixed
Air cleaner type, all models	Dry

Exhaust

Exhaust System	
Exhaust manifold type	Wet
Exhaust flow at rated kW, kg/hr. (cfm)	1832 (2995)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	750 (1382)
Maximum allowable back pressure overall, kPa (in. Hg)	10.2 (3)
Maximum allowable back pressure after catalyst, kPa (in. Hg)	5.1 (1.5)
Engine exhaust outlet size, mm (in.)	Flanged Outlet at Catalyst, see ADV drawing

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from a two-thirds pitch stator and • skewed rotor.
- Digital solid-state, volts-per-hertz voltage regulator with $\pm 0.25\%$ no-load to full-load regulation.
- Brushless alternator with brushless pilot exciter for excellent load response.

Application Data Engine Electrical

Engine Electrical System	
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	45
Starter motor rated voltage (DC)	24
Battery, recommended cold cranking amps (CCA):	
Qty., CCA rating each	Two, 1000
Battery voltage (DC)	12
Fuel	
Fuel System - Rich Burn	
Euel type	Natural Gas

Fuel type	Natural Gas
Fuel supply line inlet	3.0 NPTF
Natural gas fuel supply pressure, kPa (in. H ₂ O)	1.74-2.74 (7.0-11.0)
Fuel supply pressure, measured at the generator set fuel inlet downstream of any fuel system equipment accessories.	

Fuel Composition Limits *	Nat. Gas
Methane, % by volume	90 min.
Ethane, % by volume	4.0 max.
Propane, % by volume	1.0 max.
Propene, % by volume	0.1 max.
C ₄ and higher, % by volume	0.3 max.
Sulfur, ppm mass	25 max.
Lower heating value,	
MJ/m ³ (Btu/ft ³), min.	33.2 (890)
* Fuels with other compositions may be acceptable	If your fuel is

Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for further analysis and advice.

Lubrication

Lubricating System

Туре	Full Pressure
Oil pan capacity, L (qt.) §	40 (42.3)
Oil pan capacity with filter, L (qt.) \S	47.1 (49.7)
Oil filter: quantity, type §	2, Cartridge
Oil cooler	Water-Cooled
§ Kohler recommends the use of Kohler G	Genuine oil and filters.

Cooling

Radiator System	
Ambient temperature, °C (°F) *	50 (122)
Engine jacket water capacity, L (gal.)	53 (14)
Radiator system capacity, including engine, L (gal.)	242 (64)
Engine jacket water flow, Lpm (gpm)	660 (174)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	453 (25760)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	53.5 (3040)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	1321 (52)
Fan, kWm (HP)	31.3 (42)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H_2O)	0.125 (0.5)

Weather and sound enclosures with internal silencer reduce ambient temperature capability by 5°C (9°F).

Operation Requirements

Air Requirements	
Radiator-cooled cooling air, m ³ /min. (scfm)†	821 (29000)
Combustion air, kg/hr. (cfm)	1728 (968)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	66 (3765)
Alternator, kW (Btu/min.)	27.8 (1580)
† Air density = 1.20 kg/m ³ (0.075 lbm/ft ³)	

Fuel Consumption‡			
Natural Gas, m ³ /hr. (c	fh) at % load	Standby	/ Rating
100%		152.9	(5400)
75%		123.2	(4350)
50%		93.4	(3300)
25%		68.2	(2410)
+ Nominal fuel rating:	Notural gas 27 M	11/m3 (1000 P+	/#+ 3)

\$\$ Nominal fuel rating: Natural gas, 37 MJ/m³ (1000 Btu/ft.³)

Controllers

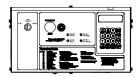


APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- · Measurements are selectable in metric or English units
- · Remote communication thru a PC via network or
- serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



Decision-Maker[®] 550 Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities.

- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- · Remote communication thru a PC via network or modem configuration
- Controller supports Modbus[®] protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-46 for additional controller features and accessories.



Decision-Maker[®] 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

- · Paralleling capability with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- · Remote communication thru a PC via network or modem configuration
- Controller supports Modbus[®] protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

KOHLER

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Standard Features

- Alternator Protection
- Battery Rack and Cables •
- Closed Crankcase Ventilation (CCV) with Filters •
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Low Coolant Level Shutdown
- Oil Drain Extension
- Operation and Installation Literature •
- Three-Way Exhaust Catalyst

Available Options

Approvals and Listings

- CSA Certified
- IBC Seismic Certification
- UL 2200 Listing
- Hurricane Rated Enclosure

Enclosed Unit

- Sound Enclosure with Internal Silencer (Aluminum)
- Sound Enclosure with Internal Silencer (Steel)
- U Weather Enclosure with Internal Silencer (Steel)

Open Unit

- Exhaust Silencer, Critical (kit: PA-324470) (Unit requires two silencers)
- Flexible Exhaust Connector, Stainless Steel (Kit contains two flexible exhaust connectors)

Fuel System

- Flexible Fuel Lines
- (required when the generator set skid is spring mounted)
- Gas Filter \Box
- Secondary Gas Solenoid Valve

Controller

- Common Failure Relay
- Communications Products and PC Software
- Customer Connection (Decision-Maker® 550 controller only)
- Decision-Maker® Paralleling System (DPS) (Decision-Maker® 6000 controller only)
- Dry Contact Kit (isolated alarm) (Decision-Maker® 550 and 6000 controllers only)
- Two Input/Five Output Module (APM402 controller only)
- Remote Audiovisual Alarm Panel (Decision-Maker® 550 and 6000 controllers only)
- Lockable Remote Emergency Stop
- Remote Serial Annunciator Panel
- Run Relay
- Manual Speed Adjust (APM402 controller only)

Cooling System

- Block Heater; 6000 W, 208 V, 1 Ph
- Block Heater; 6000 W, 240 V, (Select 1 Ph or 3 Ph)
- Block Heater; 6000 W, 480 V, (Select 1 Ph or 3 Ph)
- Required for Ambient Temperatures Below 10°C (50°F)
- Radiator Duct Flange

Electrical System

- Alternator Strip Heater
- Battery
- Battery Charger, Equalize/Float Type
- Battery Charger Temperature Compensation
- Battery Heater
- Line Circuit Breaker (NEMA1 enclosure)
- Line Circuit Breaker with Shunt Trip (NEMA1 enclosure)

Miscellaneous

- Air Cleaner Restriction Indicator
- Certified Test Report
- Engine Fluids Added
- Rated Power Factor Testing

Literature

- General Maintenance
- NFPA 110
- Overhaul
- Production

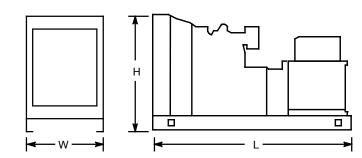
Warranty

- 2-Year Basic Limited Warranty
- 5-Year Basic Limited Warranty
- 5-Year Comprehensive Limited Warranty

Other Options

Dimensions and Weights

Overall Size, L x W x H, max., mm (in.): Weight (radiator model), wet, max., kg (lb.): (153.5 x 77.8 x 97.0) 4257 (9385)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

DISTRIBUTED BY:

3900 x 1975 x 2464