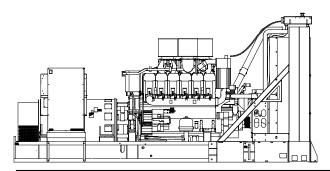


Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

Ratings Range

60 Hz

Standby: kW 2250-2500

kVA 2812-3125

Prime: kW 2050-2270 kVA 2562-2838

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

General Specifications

Orderable Generator Model Number	GMKD2500
Manufacturer	Kohler
Engine: model	KD62V12
Alternator Choices	KH06930TO4D KH07000TO4D KH07770TO4D KH08100TO4D KH08430TO4D KH09270TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye, 600 V., 4160 V, or 6600-13800 V
Controller	APM802
Fuel Tank Capacity, L (gal.)	8577-16383 (2266-4328)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	651 (172.0)
Fuel Consumption, L/hr (gal./hr) 100% at Prime Power	626 (165.3)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load	_
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

Generator Set Ratings

				150°C Standby		130°C Standby		125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
KH06930TO4D	277/480	3	60	2500/3125	3759	2500/3125	3759	2270/2838	3414	2190/2738	3294
KH07000TO4D	347/600	3	60	2500/3125	3008	2500/3125	3008	2270/2838	2731	2250/2812	2706
KH07000104D	2400/4160	3	60	2500/3125	434	2500/3125	434	2270/2838	394	2250/2812	391
	277/480	3	60	2500/3125	3759	2500/3125	3759	2270/2838	3414	2270/2838	3414
KH07770TO4D	347/600	3	60	2500/3125	3008	2500/3125	3008	2270/2838	2731	2270/2838	2731
	2400/4160	3	60	2500/3125	434	2500/3125	434	2270/2838	394	2270/2838	394
	240/416	3	60	2500/3125	4338	2500/3125	4338	2270/2838	3939	2270/2838	3939
KI IOO AOOTO AD	277/480	3	60	2500/3125	3759	2500/3125	3759	2270/2838	3414	2270/2838	3414
KH08430TO4D	347/600	3	60	2500/3125	3008	2500/3125	3008	2270/2838	2731	2270/2838	2731
	2400/4160	3	60	2500/3125	434	2500/3125	434	2270/2838	394	2270/2838	394
KH08100TO4D	3810/6600	3	60	_	_	2500/3125	274	_	_	2270/2838	249
	7200/12470	3	60	_	_	2250/2812	131	_	_	2050/2562	119
	7620/13200	3	60	_	_	2380/2975	131	_	_	2180/2725	120
	7970/13800	3	60			2500/3125	131	_		2270/2838	119

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

G5-587 (KD2500) 8/17c Page 1



Industrial Diesel Generator Set - KD2500 POWER Systems Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications

				150°C Standby		130°C Standby		125°C Prime		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
KH09270TO4D	3810/6600	3	60	_	_	2500/3125	274	_	_	2270/2838	249
	7200/12470	3	60	_	_	2500/3125	145	_	_	2270/2838	132
	7620/13200	3	60	_	_	2500/3125	137	_	_	2270/2838	125
	7970/13800	3	60			2500/3125	131			2270/2838	119

Engine Specifications	60 Hz
Manufacturer	Kohler
Engine: model	KD62V12
Engine: type	4-Cycle, Turbocharged, Intercooled
Cylinder arrangement	12-V
Displacement, L (cu. in.)	62 (3783)
Bore and stroke, mm (in.)	175 x 215 (6.89 x 8.46)
Compression ratio	16.0:1
Piston speed, m/min. (ft./min.)	774 (2539)
Main bearings: quantity, type	7, Precision Half Shells
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	2700 (3621)
Cylinder head material	Cast Iron
Crankshaft material	Steel
Valve (exhaust) material	Steel
Governor: type, make/model	KODEC Electronic Control
Frequency regulation, no-load to-full load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Fixed
Air cleaner type, all models	Dry
Lubricating System	60 Hz
Туре	Full Pressure
Oil pan capacity with filter (initial fill), L (qt.)	335 (354)
Oil filter: quantity, type	6, Cartridge
Oil cooler	Water-Cooled

Fuel System	60 Hz
Fuel supply line, min. ID, mm (in.)	25 (1.0)
Fuel return line, min. ID, mm (in.)	19 (0.75)
Max. fuel flow, Lph (gph)	660 (174)
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.8/8.8)
Max. return line restriction, kPa (in. Hg)	30 (8.9)
Fuel filter: quantity, type	2, Primary Engine Filter2, Fuel/Water Separator
Recommended fuel	#2 Diesel ULSD

Fuel Consumption	60 Hz
Diesel, Lph (gph) at % load	Standby Rating
100%	651 (172.0)
75%	572 (151.0)
50%	389 (102.8)
25%	222 (58.7)
Diesel, Lph (gph) at % load	Prime Rating
100%	626 (165.3)
75%	492 (130.0)
50%	358 (94.7)
25%	204 (53.8)
Radiator System	60 Hz
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	356 (94)

Radiator System	60 Hz
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	356 (94)
Radiator system capacity, including engine, L (gal.)	643 (170)
Engine jacket water flow, Lpm (gpm)	2082 (550)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	870 (49476)
Charge cooler water flow, Lpm (gpm)	662 (174)
Heat rejected to charge cooling water at rated kW, dry exhaust, kW (Btu/min.)	760 (43220)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	2434 (96)
Fan, kWm (HP)	90 (120.7)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H ₂ O)	0.125 (0.5)

^{*} Enclosure with enclosed silencer reduces ambient temperature capability by 5°C (9°F).

Remote Radiator System†	60 Hz
Exhaust manifold type	Dry
Connection sizes:	Class 150 ANSI Flange
Water inlet/outlet, mm (in.)	216 (8.5) Bolt Circle
Intercooler inlet/outlet, mm (in.)	178 (7.0) Bolt Circle
Static head allowable above engine, kPa (ft. H ₂ O)	70 (23.5)

 $[\]ensuremath{^{\dagger}}$ Contact your local distributor for cooling system options and specifications based on your specific requirements.



Alternator, kW (Btu/min.)

‡ Air density = 1.20 kg/m³ (0.075 lbm/ft³)

Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications

Exhaust System	60 Hz
Exhaust flow at rated kW, m ³ /min. (cfm)	579 (20447)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	500 (932)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Electrical System	60 Hz
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	140
Starter motor qty. at starter motor power rating, rated voltage (DC)	Standard: 2 @ 9 kW, 24
Battery, recommended cold cranking amps (CCA):	
Quantity, CCA rating each, type (with standard starters)	4, 1110, AGM
Battery voltage (DC)	12
Air Requirements	60 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	2549 (90000)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m ³ /min. (scfm);	1116 (39398)
Combustion air, m ³ /min. (cfm)	` ,
, , , , ,	208 (7345)
Heat rejected to ambient air:	450 (0500)
Engine, kW (Btu/min.)	150 (8530)

160 (9099)

pecifications	60 Hz		
	4-Pole, Rotating-Field		
	Brushless, Permanent- Magnet Pilot Exciter		
lator	Solid-State, Volts/Hz		
	NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI)		
I	Class H, Synthetic, Nonhygroscopic		
ature rise	130°C, 150°C Standby		
ntity, type	1 or 2, Sealed		
	Flexible Disc or Coupling		
windings	Full		
nding type (up to 600 V)	Random Wound		
nding type (above 600 V)	Form Wound		
ing	125%		
lation, no-load to full-load	±0.25%		
load capability	100% of Rated Standby Current		
starting kVA:	(35% dip for voltages below)		
KH06930TO4D	5990		
KH07770TO4D	7170		
KH08430TO4D	9908		
֡֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜	lator ature rise Intity, type windings Inding type (up to 600 V) Inding type (above 600 V) Ing Ilation, no-load to full-load Iload capability Istarting kVA: KH06930TO4D KH07770TO4D		

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications

Controller



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

• Tier 2 EPA-Certified for Stationary Emergency Applications

•	Tiel 2 Li A-Gertilled for Stationary Efficiency Applications
	Available Approvals and Listings
	California OSHPD Approval
	CSA Certified
	IBC Seismic Certification
	UL 2200 Listing
	cUL Listing (fuel tanks only)
	Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)
W	arranty Information
S	A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
	A standard two-year or 8700-hour limited warranty for prime power applications.
	Available Warranties for Standby Applications
	5-Year Basic Limited
	5-Year Comprehensive Limited
П	10-Year Major Components Limited

KOHLER. Power Systems

Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications

Standard Features

- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Fan Bearing Grease Extension
- Fuel/Water Separator
- Generator Heater
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature
- · Spring Isolation Under the Skid

Available Options

Engine Type KDxxxx Tier 2 EPA-Certified Engine KDxxxx-F Fuel Optimized Engine Approvals and Listings California OSHPD Approval CSA Certified IBC Seismic Certification UL 2200 Listing CUL Listing (fuel tanks only) Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only) Enclosed Unit Sound Level 1 Enclosure/Fuel Tank Package Sound Level 2 Enclosure/Fuel Tank Package

Controller

- ☐ Input/Output, Analog
- ☐ Input/Output, Digital
- ☐ Input/Output, Harness
- ☐ Input/Output, Thermocouple (standard on 4160 V and above)
- ☐ Load Shed
- ☐ Remote Emergency Stop
- ☐ Remote Serial Annunciator Panel

Cooling System

Block Heater; 9000 W, 208 V, (Select 1 Ph or 3 Ph) *

Exhaust Silencer, Critical (kits: PA-354880 qty. 3)
 Exhaust Silencer, Hospital (kits: PA-354900 qty. 3)
 Flexible Exhaust Connector, Stainless Steel

- Block Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *
- Block Heater; 9000 W, 380 V, 3 Ph *
- Block Heater; 9000 W, 480 V, (Select 1 Ph or 3 Ph) *
 * Required for Ambient Temperatures Below 10°C (50°F) and block heater kit includes air intake manifold grid heater

Electrical System

- ☐ Battery, AGM (kit with qty. 4)
- ☐ Battery Charger
- ☐ Battery Heater; 100 W, 120 V, 1Ph
- ☐ Battery Rack and Cables
- ☐ Bus Bar
- ☐ Line Circuit Breaker (select right or left side mounting)
- Line Circuit Breaker with Shunt Trip (select right or left side mtg)

	Fuel System
]	Flexible Fuel Lines
٦	Restriction Gauge (for fuel/water separator)

Literature

- ☐ General Maintenance
- ☐ NFPA 110
- Overhaul
- Production

Miscellaneous

- ☐ Air Cleaner, Heavy Duty
- ☐ Air Cleaner Restriction Indicator
- ☐ Automatic Oil Replenishment System
- ☐ Engine Fluids (oil and coolant) Added
- ☐ Rated Power Factor Testing

Electrical Package

- ☐ Basic Electrical Package (select 1 Ph or 3 Ph)
- ☐ Wire Battery Charger (1 Ph)
- ☐ Wire Block Heater (select 1 Ph or 3 Ph)
- ☐ Wire Controller Heater (1 Ph)
- ☐ Wire Generator Heater (1 Ph)

Warranty (Standby Applications only)

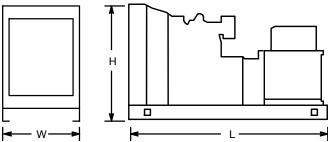
- ☐ 5-Year Basic Limited
- ☐ 5-Year Comprehensive Limited
- 10-Year Major Components Limited

Other

L	┚
-	_
	٦.

Dimensions and Weights

Overall Size, max., L x W x H, mm (in.): Weight, radiator model, max. wet, kg (lb.): 6957 x 2852 x 3307 (273.9 x 112.3 x 130.2) 27033 (59598)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

KOHLER. Power Systems

Industrial Diesel Generator Set - KD2500 Tier 2 EPA-Certified for Stationary Emergency Applications

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

SDMO Industries
12 bis rue de la villeneuve, CS 92 848
29 228 Brest Cedex 2, France
Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07
www.sdmo.com

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

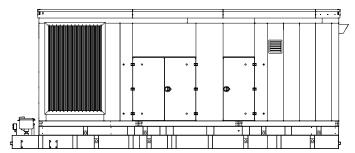
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler® Power Armor™ automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

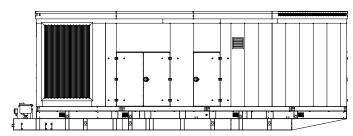
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
 - O Additional fittings for optional accessories (qty. 3)
 - O Electrical stub-up area open to bottom
 - Emergency inner and outer tank relief vents
 - O Fuel fill with lockable cap and 51 mm (2 in.) riser
 - O Fuel leak detection switch
 - O Fuel level mechanical gauge
 - O Fuel level sender
 - Normal vent
 - O Removable engine supply and return diptubes



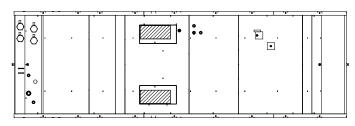
Sound Level 1 Enclosure

(Shown with available spill containment)



Sound Level 2 Enclosure

(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBUTED BY:		

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