

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controllers on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

Ratings Range

5		60 Hz
Standby:	kW kVA	1410- 1600 1762- 2000
Prime:	kW kVA	1260- 1440 1575- 1800

General Specifications

Orderable Generator Model Number	GMKD1600
Manufacturer	Kohler
Engine: model	KD45V20
Alternator Choices	KH04590TO4D KH04920TO4D KH05641TO4D KH05740TO4D KH06721TO4D KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye, 600 V., or 4160 V
Controller	APM603, APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	423 (111.8)
Fuel Consumption, L/hr (gal./hr) 100% at Prime Power	392 (103.5)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	97 Same as the Prime Rating below

Generator Set Ratings

				150°C Standby		130°C Standby		125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	240/416	3	60	1430/1788	2482	1410/1762	2446	1380/1725	2395	1260/1575	2186
KH04590TO4D	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1420/1775	2135
	230/400	3	60	1500/1875	2707	1500/1875	2707	1350/1688	2437	1350/1688	2437
KH04920TO4D	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2499	1400/1750	2429
	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	220/380	3	60	1600/2000	3039	1600/2000	3039	1440/1800	2735	1440/1800	2735
	230/400	3	60	1500/1875	2707	1500/1875	2707	1350/1688	2437	1350/1688	2437
KH05740TO4D	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2499	1440/1800	2499
	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1733	1440/1800	1733

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. *Prime Power Ratings:* At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

KOHLER_®

Industrial Diesel Generator Set - KD1600 Tier 2 EPA-Certified for Stationary Emergency Applications

				150°C Standby		130°C Standby		125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	60	1600/2000	3039	1600/2000	3039	1440/1800	2735	1440/1800	2735
	230/400	3	60	1500/1875	2707	1500/1875	2707	1350/1688	2437	1350/1688	2437
KH06810TO4D	240/416	3	60	1600/2000	2776	1600/2000	2776	1440/1800	2498	1440/1800	2499
	277/480	3	60	1600/2000	2406	1600/2000	2406	1440/1800	2166	1440/1800	2166
	347/600	3	60	1600/2000	1925	1600/2000	1925	1440/1800	1732	1440/1800	1732
KH05641TO4D	2400/4160	3	60	1600/2000	278	1600/2000	278	1440/1800	250	1440/1800	250
KH06721TO4D	2400/4160	3	60	1600/2000	278	1600/2000	278	1440/1800	250	1440/1800	250

Engine Specifications	60 Hz	Fuel Consumption	60 Hz	
Manufacturer	Kohler	Diesel, Lph (gph) at % load	Standby Rating	
Engine: model	KD45V20	100%	423 (111.8)	
Engine: type	4-Cycle, Turbocharged,	75%	334 (88.2)	
	Intercooled	50%	235 (62.2)	
Cylinder arrangement	20-V	25%	132 (34.9)	
Displacement, L (cu. in.)	45 (2746)	Diesel, Lph (gph) at % load	Prime Rating	
3ore and stroke, mm (in.)	135 x 157 (5.31 x 6.18)	100%	392 (103.5)	
Compression ratio	15.0:1	75%	303 (80.1)	
Piston speed, m/min. (ft./min.)	565 (1854)	50%	215 (56.8)	
Main bearings: quantity, type	11, Precision Half Shells	25%	127 (33.5)	
Rated rpm	1800	25%	127 (33.5)	
Max. power at rated rpm, kWm (BHP)	1755 (2353)	Radiator System	60 Hz	
Cylinder head material	Cast Iron	Ambient temperature, °C (°F)*	40 (104) 50 (122	
Crankshaft material	Steel	Radiator system capacity, including		
/alve (exhaust) material	Steel	engine, L (gal.)	278 (73.4) 298 (78.	
Governor: type, make/model	KODEC Electronic Control	Engine jacket water capacity, L (gal.) Engine jacket water flow, Lpm (gpm)	143 (37) 2339 (618)	
requency regulation, no-load to-full load	Isochronous	Heat rejected to cooling water at rated	2339 (016)	
Frequency regulation, steady state	±0.25%	kW, dry exhaust, kW (Btu/min.)	651 (37021)	
Frequency	Fixed	Heat rejected to charge air cooler at		
ir cleaner type, all models	Dry	rated kW, dry exhaust, kW (Btu/min.)	481 (27354)	
ubricating System	60 Hz	Charge cooling air inlet temperature at 25°C (77°F) ambient, °C (°F)	234 (453)	
Гуре	Full Pressure	Turbocharger boost (abs), bar (psi)	3.57 (51.8)	
Dil pan capacity with filter (dipstick max.		Water pump type	Centrifugal	
nark), L (qt.) §	165 (174)	Fan diameter, including blades, mm (in.)	1750 (68.9)	
Dil pan capacity with filter (initial fill),	100 (100)	Fan, kWm (HP)	70 (93.9)	
- (qt.) §	180 (190) 1. Opticidae	Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H_2O)	0.125 (0.5)	
Dil filter: quantity, type § Dil cooler	4, Cartridge Water-Cooled	 * Enclosure with enclosed silencer reduction 		
S Kohler recommends the use of Kohler		capability by 5°C (9°F).		
Romer recommends the use of Romer			60 Hz	
Fuel System	60 Hz	Remote Radiator System*		
Fuel supply line, min. ID, mm (in.)	19 (0.75)	Exhaust manifold type Connection sizes:	Dry	
Fuel return line, min. ID, mm (in.)	12 (0.5)	Water inlet/outlet, mm (in.)	—	
Max. fuel flow, Lph (gph)	585 (155)	Charge air cooler inlet/outlet		
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	- 30/30 (- 8.8/8.8)	(pipe dia. of flange), mm (in.) Static head allowable		
Max. return line restriction, kPa (in. Hg)	20 (5.9)	above engine, kPa (ft. H_2O)	70 (23.5)	
Fuel filter: quantity, type	1, Primary Engine Filter 1, Fuel/Water Separator	Contact your local distributor for cooling specifications based on your specific re	system options and	
	"o D:	,	•	

Recommended fuel

#2 Diesel ULSD



Exhaust System	60 Hz
Exhaust flow at rated kW, m ³ /min. (cfm)	341 (12042)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	517 (962)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Electrical System	60 Hz
Battery charging alternator: Ground (negative/positive) Volts (DC) Ampere rating Starter motor qty. at starter motor power rating, rated voltage (DC)	Negative 24 140 Standard: 2 @ 8.4 kW, 24; Redundant (optional): 4 @ 8.4 kW, 24
Battery, recommended cold cranking amps (CCA): Quantity, CCA rating each, type	
(with standard starters) Quantity, CCA rating each, type (with optional redundant starters) Battery voltage (DC)	4, 1110, AGM 8, 1110, AGM 12
Air Requirements	60 Hz
Radiator-cooled cooling air, m ³ /min. (scfm)‡ Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F)	2129 (75185)
rise, m³/min. (scfm)‡	1125 (39713)
Combustion air, m ³ /min. (cfm) Heat rejected to ambient air:	123 (4343)
Engine, kW (Btu/min.) Alternator, kW (Btu/min.)	216 (12284) 98 (5587)
\ddagger Air density = 1.20 kg/m ³ (0.075 lbm/ft ³)	

Alternator S	pecifications	60 Hz		
Туре		4-Pole, Rotating-Field		
Exciter type		Brushless, Permanent- Magnet Pilot Exciter		
Voltage regu	lator	Solid-State, Volts/Hz		
Insulation:		NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI)		
Materia	I	Class H, Synthetic, Nonhygroscopic		
Temper	ature rise	130°C, 150°C Standby		
Bearing: qua	ntity, type	1, Sealed		
Coupling typ	e	Flexible Disc		
Amortisseur	windings	Full		
Alternator wi	nding type (up to 600 V)	Random Wound		
Alternator wi	nding type (above 600 V)	Form Wound		
Rotor balanc	ing	125%		
Voltage regu	lation, no-load to full-load	±0.25%		
Unbalanced	load capability	100% of Rated Standby Current		
Peak motor s	starting kVA:	(35% dip for voltages below)		
480 V KH04590TO4D		6030		
480 V	KH04920TO4D	6509		
480 V	KH05740TO4D	6749		
480 V	KH06810TO4D	8466		

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for • temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- · Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Controllers



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 12-inch graphic display with touch screen and menu control provide easy local data access
- · Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to
- a flash drive
 Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories. Modbus® is a registered trademark of Schneider Electric.

APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- · Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
- Note: Parallel with other APM603 controllers only
- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACNet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

BACNet® is a registered trademark of ASHRAE.

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to ISO 9001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110.
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

• Tier 2 EPA-Certified for Stationary Emergency Applications

Available Approvals and Listings

- California OSHPD Approval
- CSA Certified
- □ IBC Seismic Certification
- UL 2200 Listing
- CUL Listing (fuel tanks only)
- □ Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)

Warranty Information

- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

Available Warranties for Standby Applications

- 5-Year Basic Limited Warranty
- 5-Year Comprehensive Limited Warranty
- 10-Year Major Components Limited Warranty

Standard Features

- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Generator Heater (4160 Volt)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature



Available Options

	Circuit Breakers	Electrical System
	Type Rating	Battery, AGM (kit with qty. 4)
	Magnetic Trip 🔲 80%	Battery, AGM (kit with qty. 8)
	Thermal Magnetic Trip 🔲 100%	Battery Charger
	Electronic Trip (LI) Operation	Battery Heater; 80 W, 120 V, 1Ph
	Electronic Trip with 🔲 Manual	Battery Rack and Cables
	Short Time (LSI) Electrically Operated (for paralleling)	Generator Heater (up to 600 Volt)
	Electronic Trip with	Redundant Starters
	Ground Fault (LSIG) Circuit Breaker Mounting	Fuel System
	Generator Mounted	☐ Flexible Fuel Lines
	Bemote Mounted	Restriction Gauge (for fuel/water separator)
	Enclosed Remote Mounted Circuit Breakers	
	NEMA 1 (15-5000 A)	General Maintenance
	NEMA 3R (15-1200 A)	□ NFPA 110
	Engine Type	Production
	KDxxxx Tier 2 EPA-Certified Engine	Miscellaneous
	KDxxxx-F Fuel Optimized Engine	Air Cleaner, Heavy Duty
	Approvals and Listings	Air Cleaner Restriction Indicator
	California OSHPD Approval	Alternator Air Filter (will reduce generator set rating by 7%)
	CSA Certified	Automatic Oil Replenishment System
	IBC Seismic Certification	Engine Fluids (oil and coolant) Added
	UL 2200 Listing	Rated Power Factor Testing
	cUL Listing (fuel tanks only)	Electrical Package (Requires Enclosure selection)
		Basic Electrical Package (select 1 Ph or 3 Ph)
	(fuel tanks only) Hurricane Rated Enclosure	Wire Battery Charger (1 Ph)
		Wire Block Heater (select 1 Ph or 3 Ph)
	Enclosed Unit	Wire Controller Heater (1 Ph)
	Sound Level 1 Enclosure/Fuel Tank Package	Wire Generator Heater (1 Ph)
	Sound Level 2 Enclosure/Fuel Tank Package	Warranty (Standby Applications only)
	Open Unit	5-Year Basic Limited Warranty
	Exhaust Silencer, Critical (kits: PA-361625 qty. 2)	5-Year Comprehensive Limited Warranty
	Exhaust Silencer, Hospital (kits: PA-361626 qty. 2)	10-Year Major Components Limited Warranty
	Flexible Exhaust Connector, Stainless Steel	Other
	Controller	
	Input/Output, Digital	
	Input/Output, Thermocouple (standard on 4160 V)	-
	Load Shed (APM802 only)	Dimensions and Weights
	Manual Key Switch	Overall Size, max., L x W x H, mm (in.): 5639 x 2382 x 2580
	Remote Emergency Stop Switch	(222.0 x 93.7 x 101.6)
	Lockable Emergency Stop Switch	Weight, radiator model, max. wet, kg (lb.): 13123 (28943)
	Remote Serial Annunciator Panel	
	Cooling System	
	Block Heater; 9000 W, 208 V, (Select 1 Ph or 3 Ph) *	
ō	Block Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *	
ō	Block Heater; 9000 W, 380 V, 3 Ph *	
ū	Block Heater; 9000 W, 480 V, (Select 1 Ph or 3 Ph) *	
	* Required for Ambient Temperatures Below 10°C (50°F) and	
_	block heater kit includes air intake manifold grid heater	
	Radiator Guard and Duct Flange	
		└────

NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information. G5-583 (KD1600) 8/19g Page 5



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

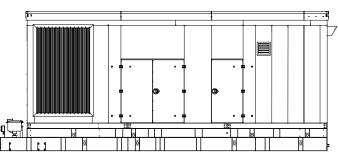
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler[®]
 Power Armor[™] automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

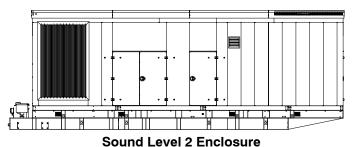
- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

Subbase Fuel Tank Features

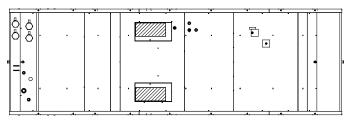
- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
 - $\,\circ\,$ Additional fittings for optional accessories (qty. 3)
 - Electrical stub-up area open to bottom
 - $\circ~$ Emergency inner and outer tank relief vents
 - $\,\circ\,$ Fuel fill with lockable cap and 51 mm (2 in.) riser
 - Fuel leak detection switch
 - Fuel level mechanical gauge
 - Fuel level sender
 - Normal vent
 - Removable engine supply and return diptubes



Sound Level 1 Enclosure (Shown with available spill containment)



(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBU	TED BY:		

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