



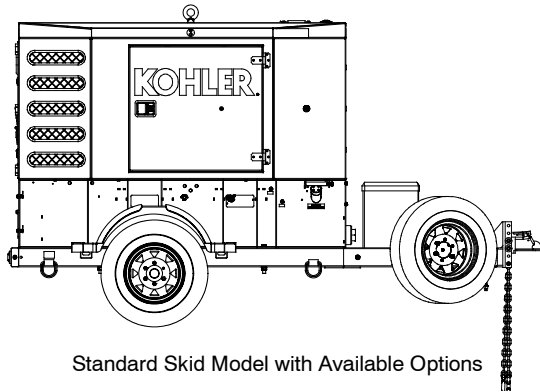
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**Tier 4 Final
EPA-Certified for
Nonroad Applications**

Ratings Range

Standby:	kW	60 Hz
	kVA	
Prime:	kW	
	kVA	

35- 40
35- 50
34- 36
34- 45



Standard Skid Model with Available Options

Mobile Generator Set

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- A three-year, 3000-hour limited warranty covers all generator set systems and components. The trailer has a one-year limited warranty.

Generator set features:

- Unit-mounted radiator with 50°C (122°F) ambient air capability at the prime rating.
- Kohler's wound field excitation system with its unique PowerBoost™ design delivers great voltage response and short-circuit capability.
- The brushless, rotating-field alternator has broadrange reconnectability when ordered without a selector switch.

Engine features:

- Heavy-duty air cleaner with air restrictor indicator.
- The generator set engine is certified by the Environmental Protection Agency (EPA) to conform to Tier 4 Final nonroad emissions regulations.
- Uses cooled Exhaust Gas Regeneration (EGR) and Diesel Oxidation Catalyst (DOC) to meet Tier 4 Final without a Diesel Particulate Filter (DPF).
- Lockable battery disconnect switch.

Enclosure/tank features:

- Durable steel, sound-attenuating housing with quiet operation of 68 dB(A) @ 7 m (23 ft.) with full load at the prime rating.
- Stainless steel hinges and lockable latches on doors.
- 125% environmental containment basin for oil and coolant.
- 110% secondary containment tank for fuel.
- Single-point lifting eye and four-point tie down system.
- Subbase fuel tank for 24-hour run time with full load at prime rating (minimum).

Customer connection panel features:

- Decision-Maker® 3500 controller with potted circuitry for protection from vibration and debris.
- Externally mounted, recessed emergency stop switch.
- Adjustable trip main line circuit breaker.
- 1 load lug per phase #6- 350MCM, 400 amp.
- Remote start/stop capabilities.
- Shore power connection points to front of junction box for block heater, battery charger, and battery heater.

Generator Set Ratings

Alternator	Voltage	Ph	Hz	150°C Rise		125°C Rise		Ordering Options*
				Standby Rating kW/kVA	Amps	Prime Rating kW/kVA	Amps	
4D8.3	120/208	3	60	40/50	139	36/45	125	A
	120/240	3	60	40/50	120	36/45	108	B
	120/240	1	60	35/35	146	34/34	142	A
	277/480	3	60	40/50	60	36/45	54	A
	347/600	3	60	40/50	48	36/45	43	C

* Ordering Options: A- Reconnectable or selector switch, B- Reconnectable, C- Stand alone

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. *Standby Ratings:* The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. *Prime Power Ratings:* At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Alternator Specifications

Specifications	Alternator
Manufacturer	Kohler
Type	4-Pole, Rotating-Field
Exciter type	Brushless, Wound-Field
Leads: quantity, type	12, Reconnectable
	6, 600 Volt
Voltage regulator	Solid State, Volts/Hz
Insulation:	NEMA MG1
Material	Class H
Temperature rise	150°C, Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load	±0.5%
One-step load acceptance	100% of Rating
Unbalanced load capability	100% of Rated Standby Current
Peak motor starting kVA:	(35% dip for voltages below)
480 V	4D8.3 (12 lead)
	120

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Capable of sustained line-to-neutral short-circuit current of up to 300% of the rated current for up to 2 seconds. (IEC 60092-301 short-circuit performance.)
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

Application Data

Engine

Engine Specifications	
Manufacturer	Kohler Diesel
Engine: model, type	KDI 2504 TCR 4-Cycle, Turbocharged
Cylinder arrangement	4 Inline
Displacement, L (cu. in.)	2.5 (152.5)
Bore and stroke, mm (in.)	88 x 102 (3.46 x 4.01)
Compression ratio	17.0:1
Piston speed, m/min. (ft./min.)	275 (905)
Rated rpm	1800
Max. power at rated rpm, kW (HP)	47 (63)
Valve (exhaust) material	Stainless Steel
Governor type	Electronic
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state	±0.28%
Air cleaner type, all models	Dry

Fuel

Fuel System	
Fuel supply line, min. ID, mm (in.)	8 (0.31)
Fuel return line, min. ID, mm (in.)	6.3 (0.25)
Max. lift, fuel pump: type, m (ft.)	Mechanical, 2.5 (8.2)
Max. fuel flow, Lph (gph)	35.9 (9.3)
Max. return line restriction, kPa (in. Hg)	20 (5.9)
Fuel prime pump	Manual
Fuel filter	
Primary	5 Microns @ 98% Efficiency
Water separator	Yes
Recommended fuel	ASTM D975 or EN 590 Ultra Low Sulfur Diesel (ULSD) with sulfur content <15 mg/kg (15 ppm) / RD / HVO

Exhaust

Exhaust System	
Exhaust manifold type	Dry
Exhaust flow at rated kW, m ³ /min. (cfm)	9.2 (326)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	382 (720)
Allowable back pressure, kPa (in. Hg)	7-12 (2.1-3.5)
Back pressure available after losses due to exhaust aftertreatment system, kPa (in. Hg)	4 (1.2)

Lubrication

Lubricating System	
Type	Full Pressure
Oil pan capacity, L (qt.) §	10.9 (11.5)
Oil pan capacity with filter, L (qt.) §	11.2 (11.8)
Oil filter: quantity, type §	One, Cartridge
Oil type §	API CJ-4 or ACEA E6- E9
§ Kohler recommends the use of Kohler Genuine oil and filters.	

Cooling

Radiator System	
Radiator system capacity, including engine, L (gal.)	17.2 (4.5)

Operation Requirements

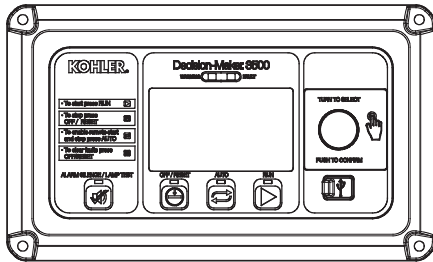
Air Requirements	
Radiator-cooled cooling air, m ³ /min. (scfm) †	96.3 (3400)
Combustion air, m ³ /min. (cfm)	3.3 (118)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	36.5 (2075)
Alternator, kW (Btu/min.)	6.7 (381)
† Air density = 1.20 kg/m ³ (0.075 lbm/ft ³)	

Fuel Consumption**

Diesel, Lph (gph) at % load	Standby Ratings	Prime Ratings
100%	12.6 (3.3)	11.7 (3.1)
75%	9.5 (2.5)	8.8 (2.3)
50%	6.6 (1.7)	6.1 (1.6)
25%	3.8 (1.0)	3.5 (0.9)
0%	1.0 (0.3)	1.0 (0.3)

** Volumetric Fuel consumption is up to 4% higher when using HVO/RD than #2 ULSD.

Controller



Decision-Maker[®] 3500 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Paralleling capability with bus sensing, first-on logic, synchronizer, and (isochronous, droop, and external controlled) load sharing
- Digital display with adjustable contrast and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus[®] protocol
- Integrated hybrid voltage regulator with $\pm 0.5\%$ regulation
- Potted circuitry for protection from vibration and debris
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Fuel Tank

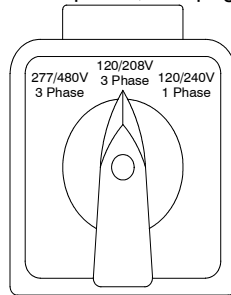
- Subbase fuel tank for 24-hour run time with full load at prime rating (minimum).
- Fuel tank includes the fuel level gauge, fuel fill with lockable cap, and an atmospheric vent.
- The secondary containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- Both the inner and outer tanks have emergency relief vents.

Fuel Tank Specifications

Fuel tank capacity 293 L (77 gal.)

Available Voltage Selector Switch

(Available Options, see page 4)

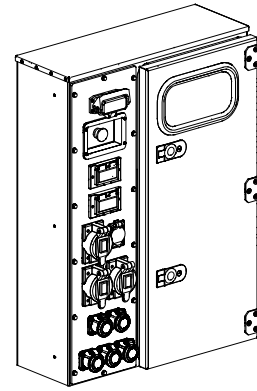


3-Position

- Voltage selector switch, 3-position lockable, wired for:
 - 120/240 volt, 1 phase
 - 120/208 volt, 3 phase
 - 277/480 volt, 3 phase

Modbus[®] is a registered trademark of Schneider Electric.

Customer Connection Panel



- Viewable generator set controller with security cover
- Emergency stop switch
- Shore power connector, 120 V, 15 amp (for battery charger, battery heater, block heater, and one extra customer outlet)
- Remote start connection
- Mobile paralleling box connection
- Main line circuit breaker
 - Reconnectable and selector switch models: Rating 150 amps, field adjustable based on voltage selected
 - 600 volt models: Rating 60 amps, field adjustable
- Available Options, see page 4
 - Two 15-amp 120 V, 1 phase, GFCI duplex receptacles (includes circuit breakers)
 - Three 50-amp 240 V twistlock receptacles (includes circuit breakers)
 - Color-coded camlock connectors

Available Trailer

(Available Options, see page 4)

- Single-axle trailer with electric brake system and battery back-up breakaway system.
- DOT and TC (Transport Canada) compliant per current specifications published by both agencies, at the time of trailer manufacture.
- 2 5/16 in. ball hitch coupler with adaptability for an optional Lunette eye.
- Running lights with 7-wire harness and connector.
- Front tongue jack.

Trailer Specifications

Axle Rating	Single, 2721 kg (6000 lb.)
Tires	ST225/75R15 LRE with 1284 kg (2830 lb.) load rating
Wheels	Steel, 15 x 6, 6-bolt

Available Draggable Fuel Tank

(Available Options, see page 4)

- Heavy gauge steel skid with integrated drains and pull bars.

Standard Features

- Alternator Protection
- Battery, Battery Rack, and Battery Cables
- Engine Oil and Coolant Added
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain Extension
- Operation Literature

Available Options

Approvals and Listings

- CSA Certified

Controller

- 15-Relay Dry Contact

Electrical System

- Battery Charger
- Cold Weather Package
(includes block heater and battery heater)
- Voltage Selector Switch and Convenience Receptacles
(3-240 volt, 2-120 volt)
- Camlock Style Load Connectors, Color Coded

Fuel System

- Two-Way Fuel Valve
(for connection of a user-supplied external fuel tank)

Miscellaneous

- Spark Arrestor

Paralleling System

- Mobile Paralleling Box

Skid

- Fuel Tank
- Draggable Fuel Tank
(heavy gauge steel skid with integrated drains and pull bars)
- Skid, no tank (fuel tank is not included with this option)

Trailer and Options

- Trailer
- Lunette Eye (for pintle hitch tow vehicles)
- Spare Tire
- Wheel Chock Blocks
- Lockable Utility Box with Fire Extinguisher
(same common key as enclosure)

Literature

- General Maintenance
- NFPA 110
- Overhaul
- Production

Other Options

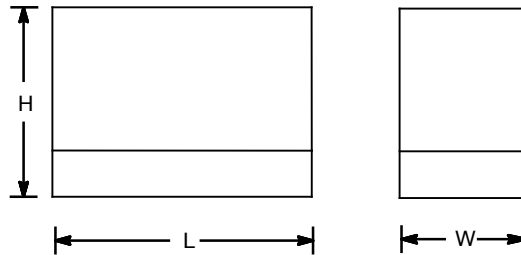
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Dimensions and Weights (Off Trailer)

Overall Size, L x W x H, mm (in.): 2184 x 1016 x 1622
 Fuel Tank (86.0 x 40.0 x 63.9)
 Weight with engine fluids and no fuel in tank kg (lb.): 1442 (3180)

Overall Size, L x W x H, mm (in.): 2489 x 1016 x 1622
 Draggable Fuel Tank (98.0 x 40.0 x 63.9)
 Weight with engine fluids and no fuel in tank kg (lb.): 1506 (3320)

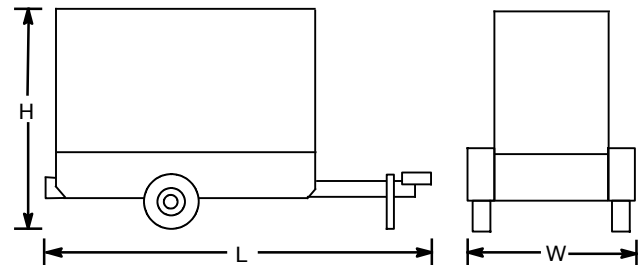
Overall Size, L x W x H, mm (in.): 2184 x 1016 x 1419
 Skid (86.0 x 40.0 x 55.9)
 Weight with engine fluids and no fuel in tank kg (lb.): 1043 (2300)



Note: This drawing is provided for reference only and should not be used for planning. Contact your local distributor for more detailed information.

Dimensions and Weights (On Trailer)

Overall Size, L x W x H, mm (in.): 3569.8 x 1866 x 2149.9
 Fuel Tank (140.5 x 73.5 x 84.6)
 Weight with engine fluids and no fuel in tank kg (lb.): 1812 (3995)



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