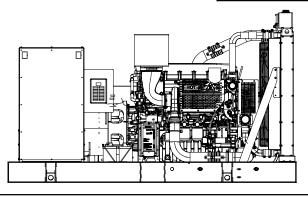
# **KOHLER**<sub>®</sub>

#### Industrial Diesel Generator Set - KD700 Tier 2 EPA-Certified for Stationary Emergency Applications



#### **Standard Features**

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940 / ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
  - Kohler designed controllers for one-source system integration and remote communication. See Controllers on page 4.
  - The low coolant level shutdown prevents overheating (standard on radiator models only).

KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-UF designates a 60 Hz generator set with a fuel optimized engine.

#### Ratings Range

		60 HZ
Standby:	kW	670-700
-	kVA	835-875
Prime:	kW	600-630
	kVA	750-785



# **General Specifications**

Orderable Generator Model Number	GMKD700
Manufacturer	Kohler
Engine: model	KD18L06
Alternator Choices	KH02970TO4D KH03546TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye or 600 V
Controller	APM603, APM802
Fuel Tank Capacity, L (gal.)	2028-19021 (550-5025)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	182 (48.1)
Fuel Consumption, L/hr (gal./hr) 100% at Prime Power	160 (42.4)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load	92

#### **Generator Set Ratings**

				150°C Standby		130°C Standby		125°C Prime		105°C Prime	Rise Rating
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	700/875	2429	700/875	2429	630/785	2186	630/785	2186
	127/220	3	60	700/875	2297	700/875	2297	630/785	2067	630/785	2067
	139/240	3	60	700/875	2105	700/875	2105	630/785	1895	630/785	1895
	220/380	3	60	685/855	1301	670/835	1273	630/785	1197	600/750	1140
KH02970TO4D	230/400	3	60	700/875	1263	695/865	1254	630/785	1137	620/775	1119
	240/416	3	60	700/875	1215	700/875	1215	630/785	1093	630/785	1093
	254/440	3	60	700/875	1149	700/875	1149	630/785	1034	630/785	1034
	277/480	3	60	700/875	1053	700/875	1053	630/785	948	630/785	948
	347/600	3	60	700/875	842	700/875	842	630/785	758	630/785	758

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



#### Generator Set Ratings, continued

				150°C Standby		130°C Standby		125°C Prime		105°C Prime		
Alternator	Voltage	Voltage	Ph	Ph Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	700/875	2429	700/875	2429	630/785	2186	630/785	2186	
	127/220	3	60	700/875	2297	700/875	2297	630/785	2067	630/785	2067	
	139/240	3	60	700/875	2105	700/875	2105	630/785	1895	630/785	1895	
	220/380	3	60	700/875	1330	700/875	1330	610/760	1159	630/785	1197	
KH03546TO4D	230/400	3	60	700/875	1263	700/875	1263	630/785	1137	630/785	1137	
	240/416	3	60	700/875	1215	700/875	1215	630/785	1093	630/785	1093	
	254/440	3	60	700/875	1149	700/875	1149	630/785	1034	630/785	1034	
	277/480	3	60	700/875	1053	700/875	1053	630/785	948	630/785	948	
	347/600	3	60	670/835	806	670/835	806	630/785	758	605/755	728	

Engine Specifications	60 Hz	Fuel Consumption **	60 Hz
Manufacturer	Kohler	Diesel, Lph (gph) at % load	Standby Rating
Engine: model	KD18L06	100%	182 (48.1)
Engine: type	4-Cycle, Turbocharged,	75%	145 (38.2)
Cylinder arrangement	Charge Air Cooled 6 Inline	50%	98 (25.9)
, ,		25%	51 (13.4)
Displacement, L (cu. in.)	17.960 (1096) 149 x 174 (5.9 x 0.0)	Diesel, Lph (gph) at % load	Prime Rating
Bore and stroke, mm (in.)	148 x 174 (5.8 x 2.9)	100%	160 (42.4)
Compression ratio	16.5:1	75%	120 (31.6)
Piston speed, m/min. (ft./min.)	626 (2055)	50%	82 (21.7)
Main bearings: quantity, type	7, Precision Half Shells	25%	46 (12.1)
Rated rpm	1800	** Volumetric fuel consumption is up to 4% I	( )
Max. power at rated rpm, kWm (BHP)	785 (1053)	than #2 ULSD.	5 5 /
Cylinder head material	Cast Iron		<b>aa</b> 11
Crankshaft material	Steel	Radiator System	60 Hz
Valve (exhaust) material	Steel	Ambient temperature, °C (°F)*	50 (122)
Governor: type, make/model	KODEC Electronic Control	Radiator system capacity, including engine, L (gal.)	75.7 (20)
Frequency regulation, no-load to-full load	Isochronous	Engine jacket water capacity, L (gal.)	39.5 (10.4)
Frequency regulation, steady state	±0.25%	Engine jacket water flow, Lpm (gpm)	780 (206.1)
Frequency	Fixed	Charge cooler air inlet temperature at	()
Air cleaner type, all models	Dry	25°C (77°F) ambient, °C ( <sup>'</sup> °F)	237 (459)
Lubricating System	60 Hz	Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	258 (14685)
Туре	Full Pressure	Heat rejected to charge air cooler at	
Oil pan capacity with filter initial filling,		rated kŴ, dry exhaust, kW (Btu/min.)	208 (11834)
L (qt.) §	97 (102.4)	Turbocharger boost (abs) bar (psi)	3.0 (43)
Oil filter: quantity, type §	2, Cartridge	Water pump type	Vane Wheel
Oil cooler	Water-Cooled	Fan diameter, including blades, mm (in.)	1118 (44)
§ Kohler recommends the use of Kohler	r Genuine oil and filters.	Fan, kWm (HP) Max. restriction of cooling air, intake and	24 (32.2)
Fuel System	60 Hz	discharge side of radiator, kPa (in. $H_2O$ )	0.125 (0.5)
Fuel supply line, min. ID, mm (in.)	12 (0.47)	* Enclosure with enclosed silencer reduces	ambient temperature
Fuel return line, min. ID, mm (in.)	8 (0.31)	capability by 5°C (9°F).	•
Max. fuel flow, Lph (gph)	282 (74)	Remote Radiator System†	60 Hz
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	70/100 (20.7/29.5)	Exhaust manifold type	Dry
Max. return line restriction, kPa (in. Hg)	20 (5.9)	Water inlet/outlet, mm (in.)	76 (3)
Fuel filter: quantity, type	1, Primary Engine Filter 1, Fuel/Water Separator	Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	127 (5)
Recommended fuel	#2 Diesel ULSD / HVO / RD	Static head allowable above engine, kPa (ft. H <sub>2</sub> O)	150 (50.2)
		Contact your local distributor for cooling s	vstem ontions and

 $\ddagger$  Contact your local distributor for cooling system options and specifications based on your specific requirements.



#### Industrial Diesel Generator Set - KD700 Tier 2 EPA-Certified for Stationary Emergency Applications

Exhaust System	60 Hz
Exhaust flow at rated kW, m <sup>3</sup> /min. (cfm)	134 (4729)
Exhaust temperature at rated kW at	
25°C (77°F) ambient, dry exhaust, °C (°F)	521 (970)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Electrical System	60 Hz
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	140
Starter motor qty. at starter motor power rating, rated voltage (DC)	Standard: 1 @ 8 kW, 24
Battery, recommended cold cranking amps (CCA):	
Quantity, CCA rating each, type (with standard starter)	2, 925, WET
Battery voltage (DC)	12
Air Requirements	60 Hz
Radiator-cooled cooling air, m <sup>3</sup> /min. (scfm)‡	876 (30900)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C	
(25°F) rise, m <sup>3</sup> /min. (scfm)‡	433 (15291)
Combustion air, m <sup>3</sup> /min. (cfm)	52.3 (1847)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	85 (4838)
Alternator, kW (Btu/min.)	37 (2106)
$\ddagger$ Air density = 1.20 kg/m <sup>3</sup> (0.075 lbm/ft <sup>3</sup> )	

Alternator Sp	pecifications	60 Hz		
Туре		4-Pole, Rotating-Field		
Exciter type		Brushless, Permanent- Magnet Pilot Exciter		
Voltage regula	ator	Solid-State, Volts/Hz		
Insulation:		NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI)		
Material		Class H, Synthetic, Nonhygroscopic		
Tempera	ture rise	130°C, 150°C Standby		
Bearing: quan	itity, type	1, Sealed		
Coupling type	•	Flexible Disc		
Amortisseur v	vindings	Full		
Alternator win	ding type	Random Wound		
Rotor balancii	ng	125%		
Voltage regula	ation, no-load to full-load	±0.25%		
One-step load	l acceptance	100% of Rating		
Unbalanced lo	oad capability	100% of Rated Standby Current		
Peak motor st	tarting kVA:	(35% dip for voltages below)		
480 V	KH02970TO4D	2717		
480 V KH03546TO4D		2399		

#### **Alternator Standard Features**

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

**NOTE:** See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



#### Industrial Diesel Generator Set - **KD700** *Tier 2 EPA-Certified for Stationary Emergency Applications*

# Controllers



#### APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 12-inch graphic display with touch screen and menu control provide easy local data access
- · Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories. Modbus® is a registered trademark of Schneider Electric.

# KOHLER: APM603

#### APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- · Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
- Note: Parallel with other APM603 controllers only
- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACnet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

BACNet® is a registered trademark of ASHRAE.

#### **Codes and Standards**

- Engine- generator set is designed and manufactured in facilities certified to ISO 9001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110.
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

# **Third-Party Compliance**

• Tier 2 EPA-Certified for Stationary Emergency Applications

#### Available Approvals and Listings

- CSA Certified
- UL 2200 Listing
- CULus
- Florida Dept. Of Environmental Protection (FDEP) Compliance (fuel tank only)

# Warranty Information

- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

#### **Available Warranties for Standby Applications**

- 5-Year Basic Limited Warranty
- 5-Year Comprehensive Limited Warranty
- 10-Year Major Components Limited Warranty

#### **Standard Features**

- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature
- Battery Rack and Cables
- Fuel/Water Separator



#### **Available Options**

	Circuit Breakers	Electrical System
-	Type Rating	Battery, 2/12V, Wet
	Magnetic Trip 🔲 80%	Battery Charger
	Thermal Magnetic Trip 📋 100%	Battery Heater; 80 W, 120 V, 1Ph
	Electronic Trip (LI) Operation	Generator Heater
	Electronic Trip with Difference Manual Short Time (LSI) Difference Electrically Operated (for paralleling)	Fuel System
		Flexible Fuel Lines
_	Circuit Breaker Mounting	Restriction Gauge (for fuel/water separator)
	Generator Mounted	
	Remote Mounted	
	Bus Bar (for remote mounted breakers) Enclosed Remote Mounted Circuit Breakers	General Maintenance
	NEMA 1 (15-5000 A)	NFPA 110     Outphant
	NEMA 3R (15- 1200 A)	Overhaul  Production
	Engine Type KDxxxx Tier 2 EPA-Certified Engine	Miscellaneous Air Cleaner, Heavy Duty (loose)
	KDxxxx-UF Fuel Optimized Engine	Air Cleaner Restriction Indicator
	· · · · · · · · · · · · · · · · · · ·	All Oreanier Restriction Indicator     Automatic Oil Replenishment System
	Approvals and Listings	Centrifugal Oil Filter Assembly
	CSA Certified	Rated Power Factor Testing
	UL 2200 Listing	
		Electrical Package (Requires Enclosure selection)
	Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)	Basic Electrical Package (select 1 Ph)
	Hurricane Rated Enclosure	Wire Battery Charger (1 Ph)
		Wire Block Heater (select 1 Ph)
	Enclosed Unit	Wire Controller Heater (1 Ph)
	Sound Level 1 Enclosure/Fuel Tank Package	Wire Generator Heater (1 Ph)
Ц	Sound Level 2 Enclosure/Fuel Tank Package	Warranty (Standby Applications only)
	Sound Level 3 Enclosure/Fuel Tank Package	5-Year Basic Limited Warranty
	Open Unit	5-Year Comprehensive Limited Warranty
	Exhaust Silencer, Critical (kits: PA-354894 qty. 1)	10-Year Major Components Limited Warranty Other
	Exhaust Silencer, Hospital (kits: PA-354907 qty. 1)	
	Exhaust Silencer, Residential (kits: PA-354892 qty. 1)	
	Flexible Exhaust Connector, Stainless Steel	
	Controller	
	Input/Output, Digital	
	Load Shed (APM802 only)	Dimensions and Weights
	Manual Key Switch	·
	Remote Emergency Stop Switch	Overall Size, max., L x W x H, mm (in.): 3600 x 1900 x 2151 (141.7 x 74.8 x 84.7)
	Lockable Emergency Stop Switch	Weight, radiator model, max. wet, kg (lb.): 5600 (12345)
	Remote Serial Annunciator Panel	
	Cooling System	
	Block Heater; 3000 W, 208 V, (select 1 Ph) *	
	Block Heater; 3250 W, 240 V, (select 1 Ph) *	
	Block Heater; 3000 W, 480 V, (select 1 Ph) *	
	* Required for ambient temperatures below 10°C (50°F). Block heater kit includes air intake manifold grid heater.	
	Radiator Guard and Duct Flange	
<b>_</b>		
		<b> </b> ← W → <b> </b> ← − − L →
		NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.
	G5-624 (KD700) 2/	



Industrial Diesel Generator Set - KD700 Tier 2 EPA-Certified for Stationary Emergency Applications

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

## Sound Enclosures and Subbase Fuel Tank

#### Sound Level 1 Enclosure Standard Features

- Internal silencers with flexible exhaust connectors and exhaust elbows.
- Fade-, scratch-, and corrosion-resistant Kohler<sup>®</sup> Power Armor<sup>™</sup> automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Aluminum construction with large access doors that are hinged for easy maintenance.
- Lockable, flush-mounted door latches.
- Air inlet louvers reduce rain and snow entry.
- Vertical outlet hood with 90 degree angles to redirect air and reduce noise.

#### Sound Level 2 Enclosure Standard Features

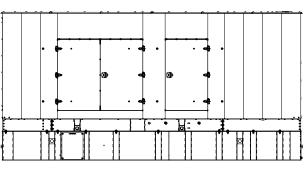
- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Sound level 2 enclosure is certified to 200 mph (322 kph) wind load rating.

#### Sound Level 3 Enclosure Standard Features

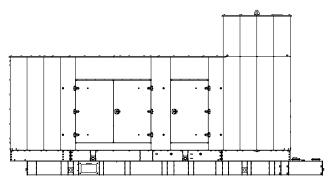
- Includes all of the sound level 1 and 2 enclosure features.
- Sound level 3 enclosure has extended intake baffles, extended discharge with sound baffles.

#### **Subbase Fuel Tank Features**

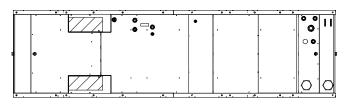
- The fuel tank has a Power Armor Plus<sup>™</sup> textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- State tanks with varying capacities are available. Florida Dept. Of Environmental Protection (FDEP) File No. EQ-634 approved.



Sound Level 1 and 2 Enclosure



Sound Level 3 Enclosure



Subbase Fuel Tank (Top View)

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